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Diep

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(54) **APPARATUS, SYSTEMS AND METHODS FOR DULLING ANIMAL CLAWS**

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(51) **Int. Cl.**
A01K 13/00 (2006.01)

(52) **U.S. Cl.** 119/601; 119/706

(58) **Field of Classification Search** 119/601, 119/702, 706, 165, 600
See application file for complete search history.

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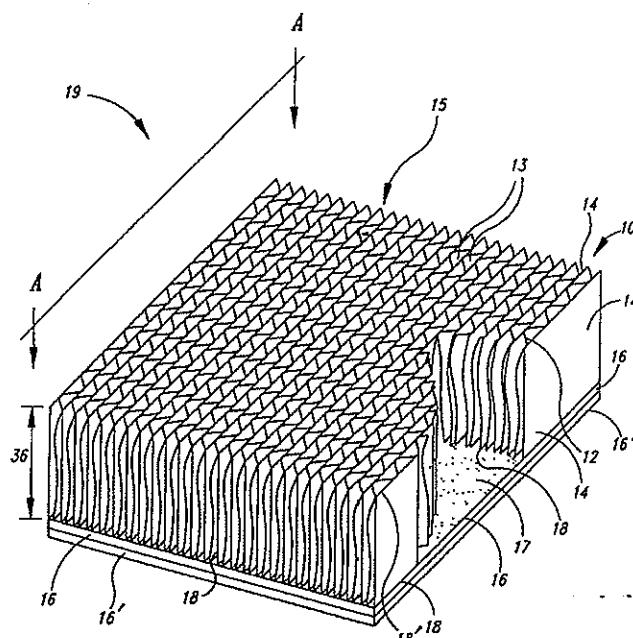
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Primary Examiner—Yvonne R. Abbott

(57) **ABSTRACT**

Apparatus and assemblies for dulling animal claws using corrugated material and abrasive surfaces. An animal, such as cat, will instinctively claw at the corrugated material and contact the abrasive surfaces, thereby simultaneously dulling or trimming its claws. Methods are also provided to dull animal claws, including inducing the animal to claw at the corrugated material with an organic substance.

18 Claims, 22 Drawing Sheets



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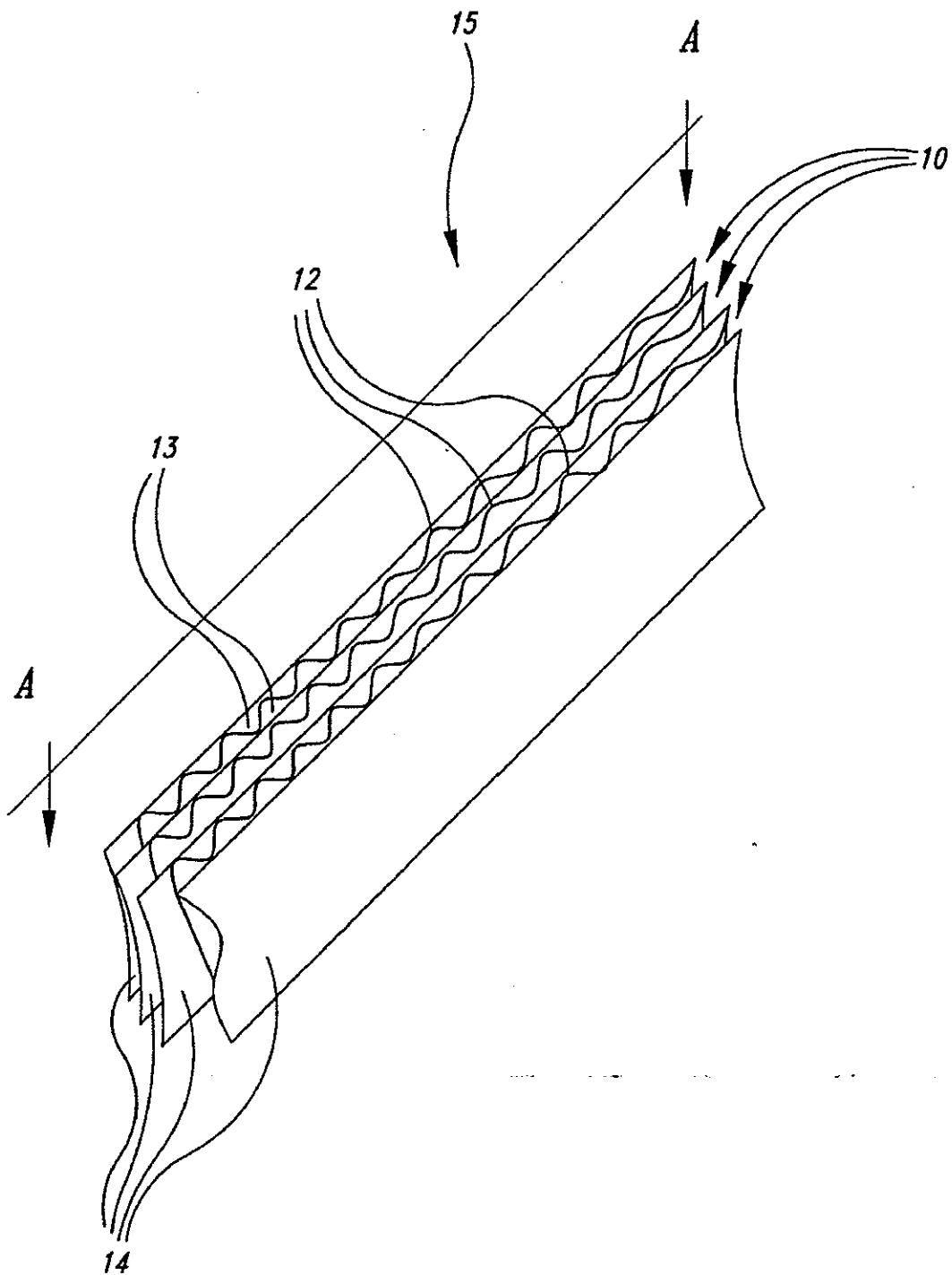


Fig. 1

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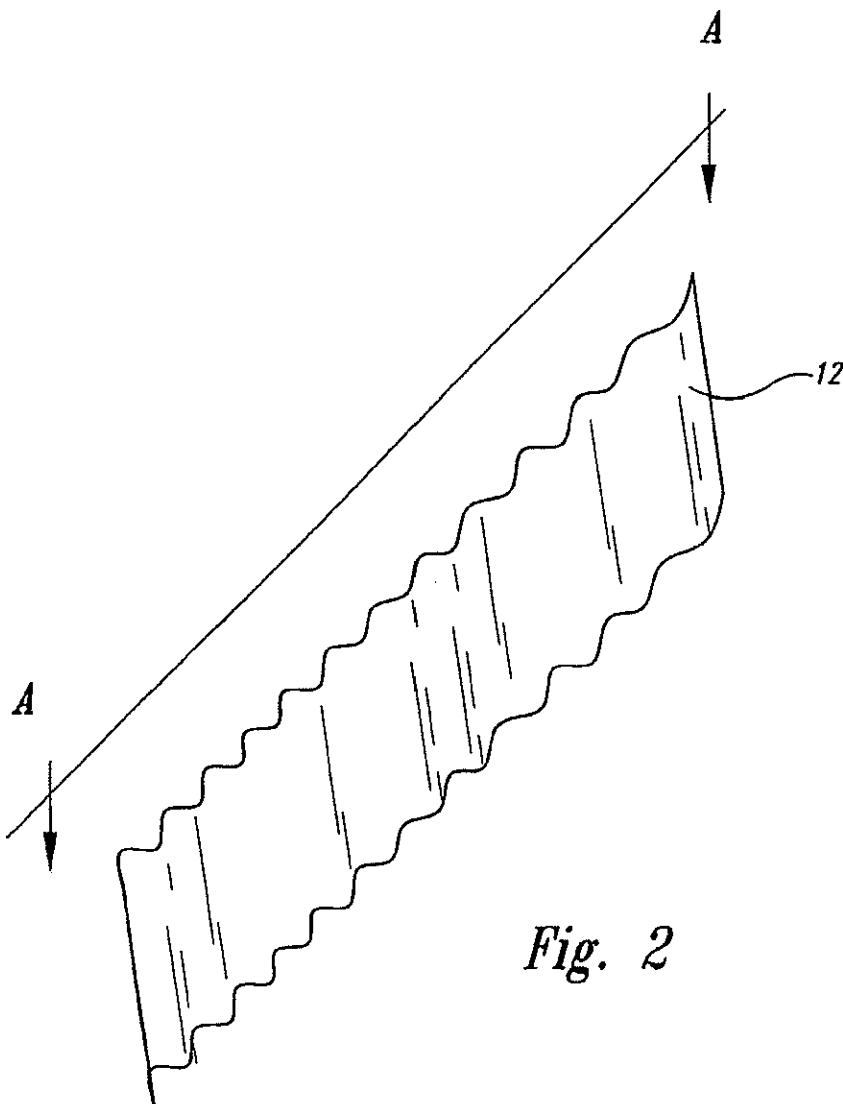


Fig. 3

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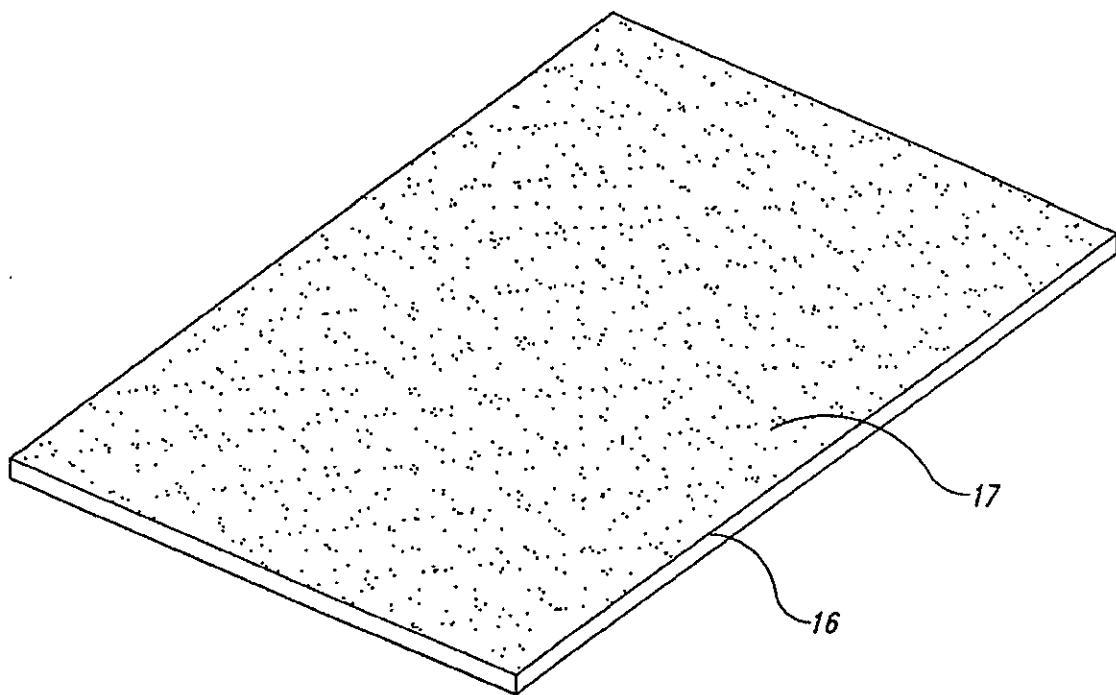


Fig. 4

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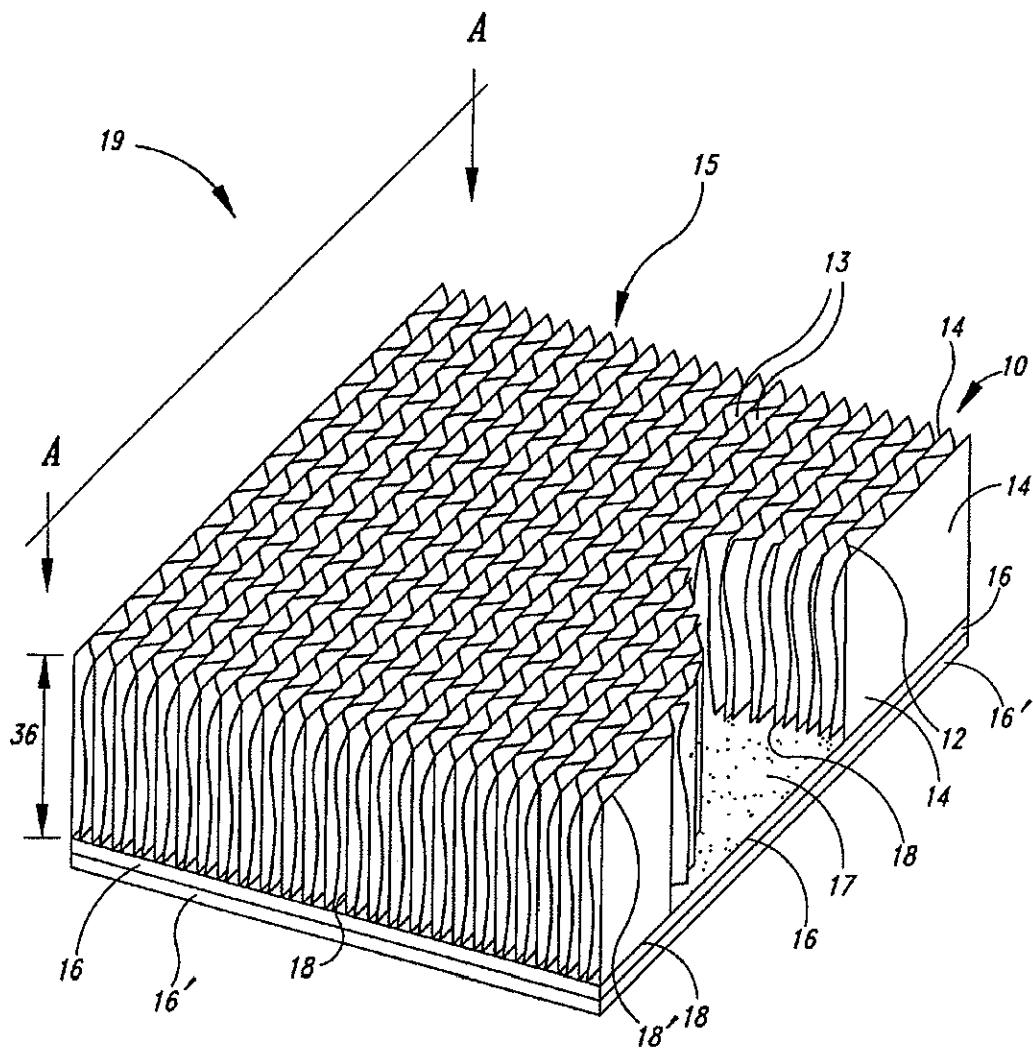


Fig. 5

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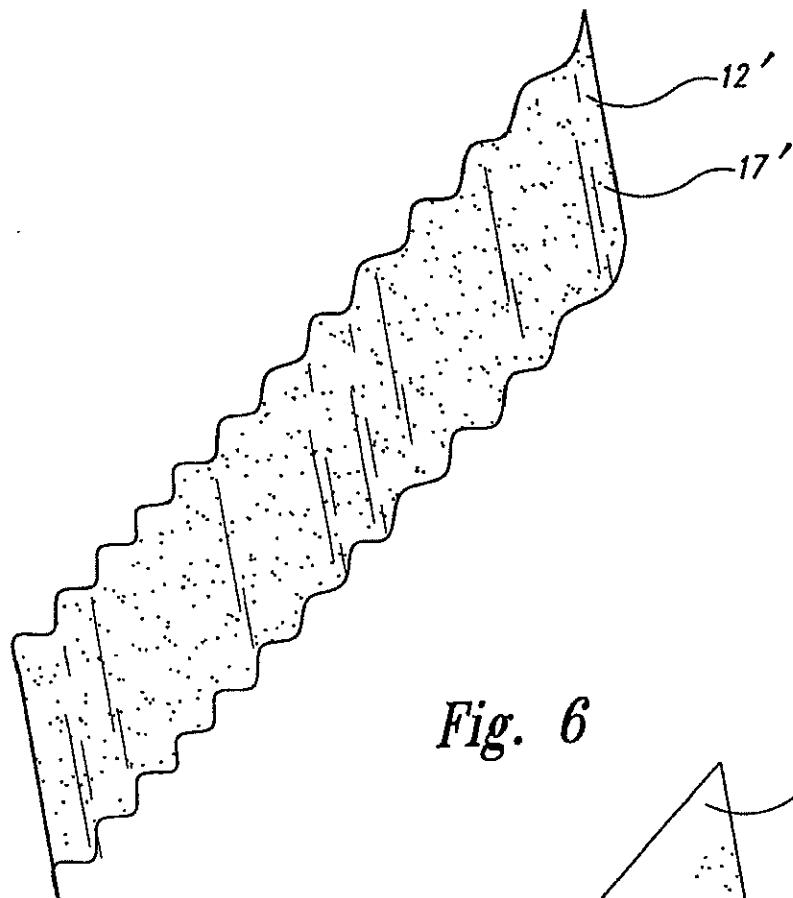


Fig. 6

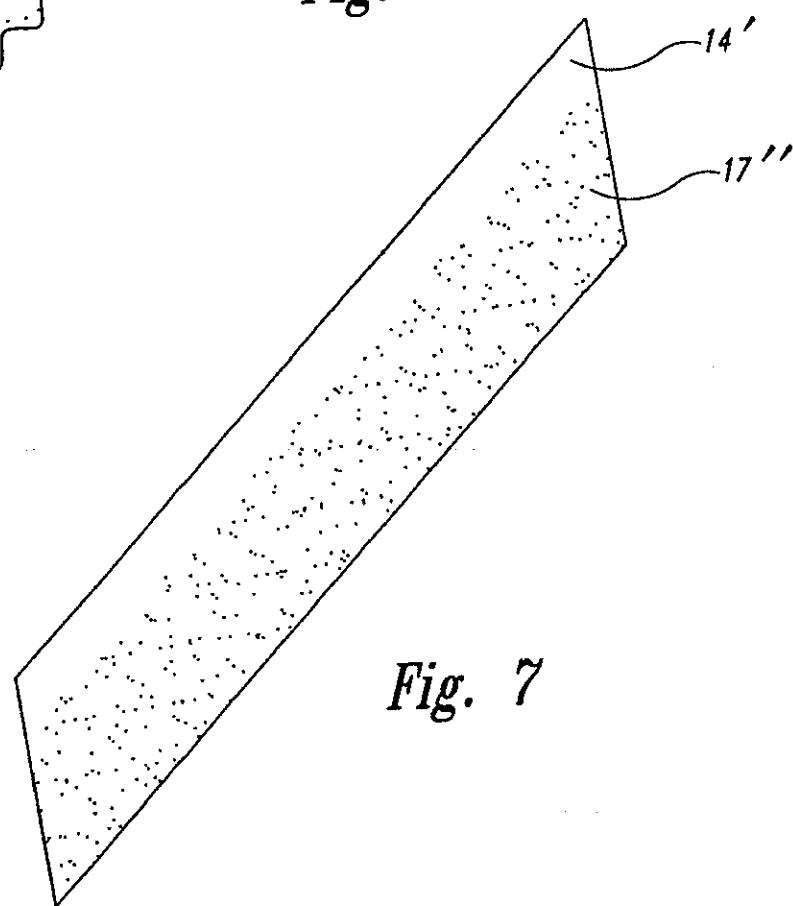


Fig. 7

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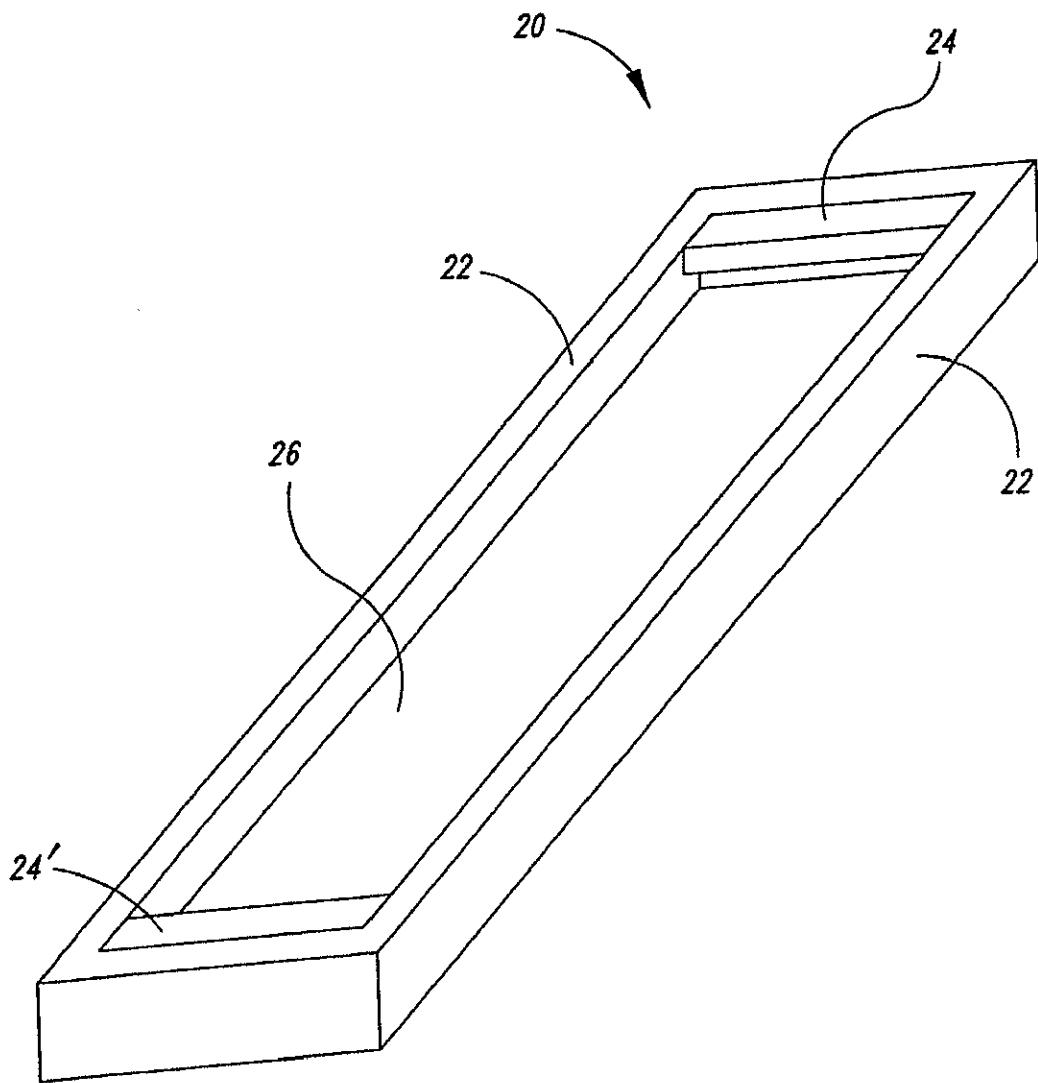


Fig. 8

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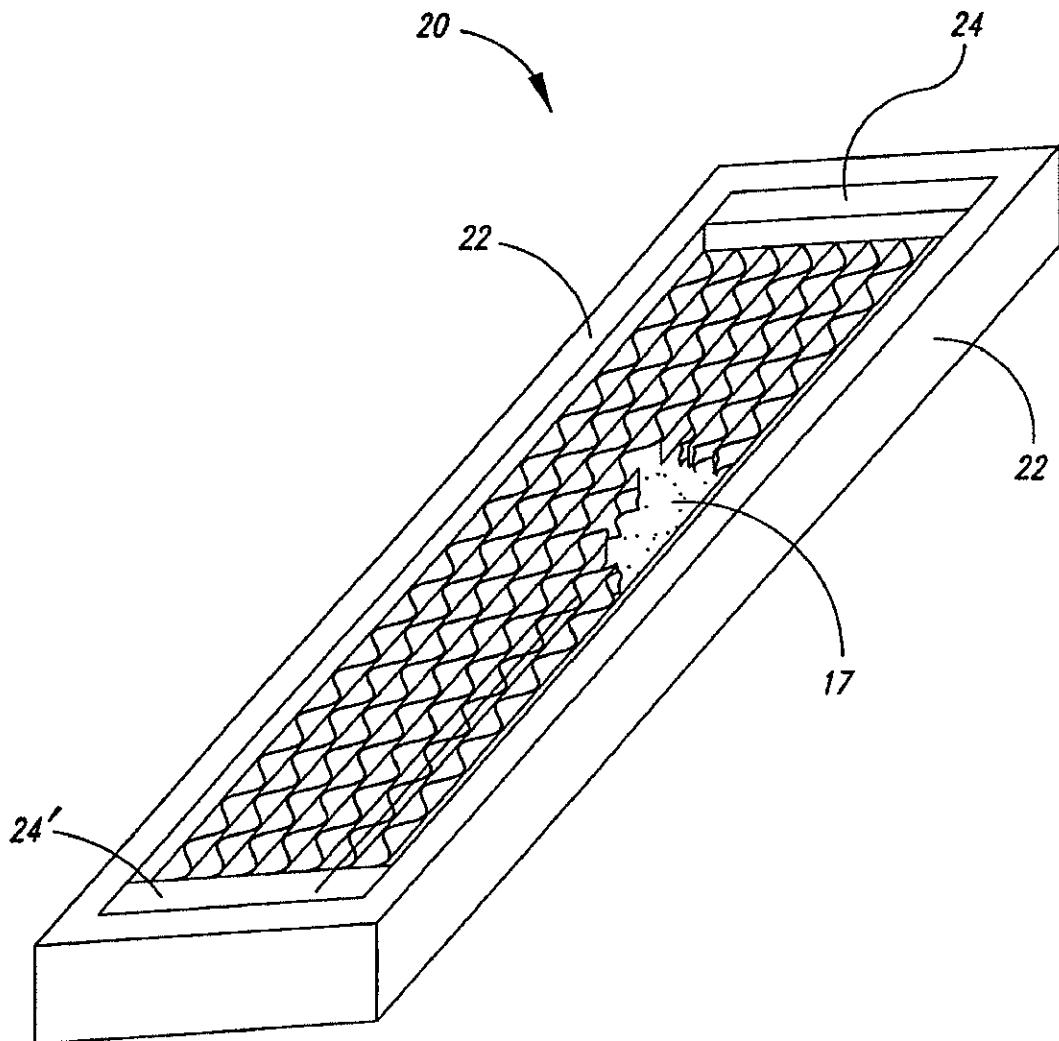


Fig. 9

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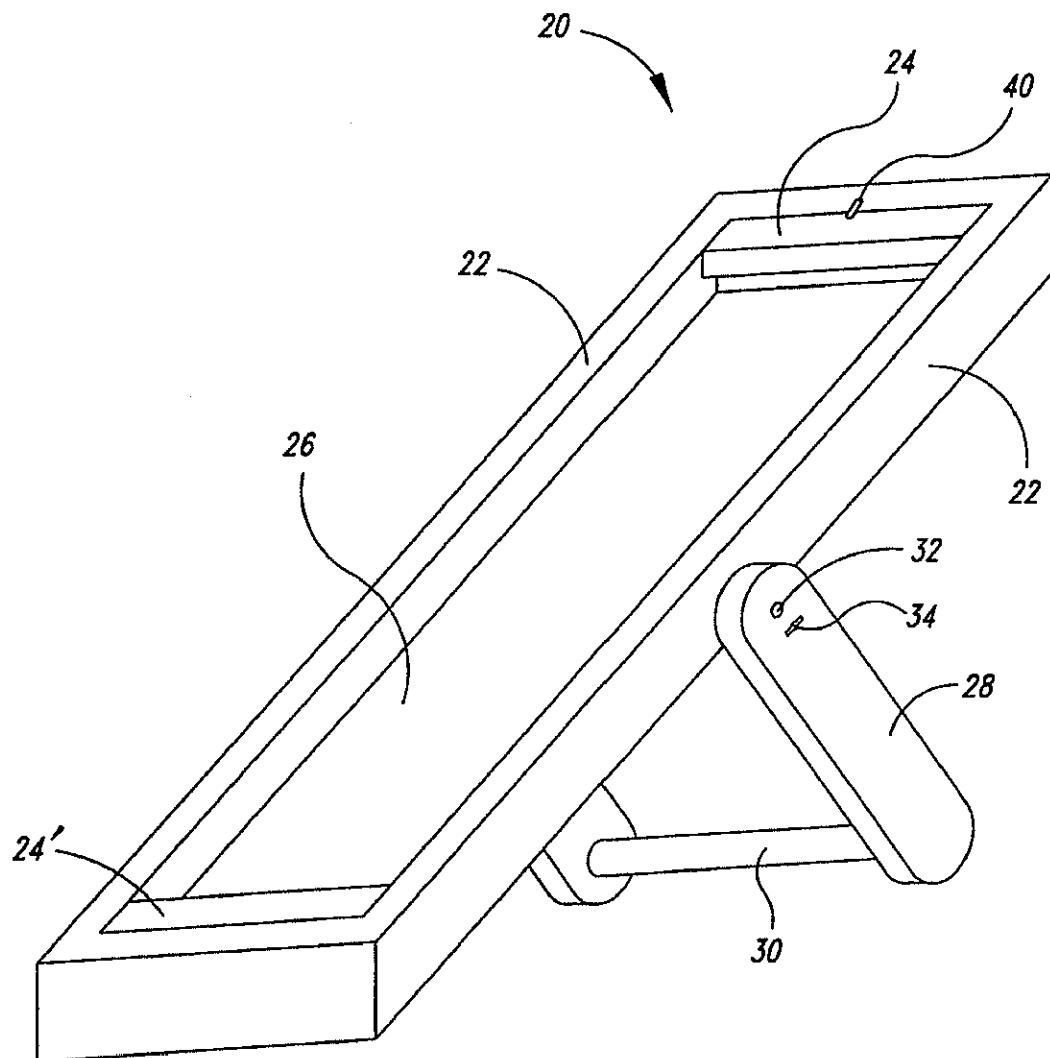


Fig. 10A

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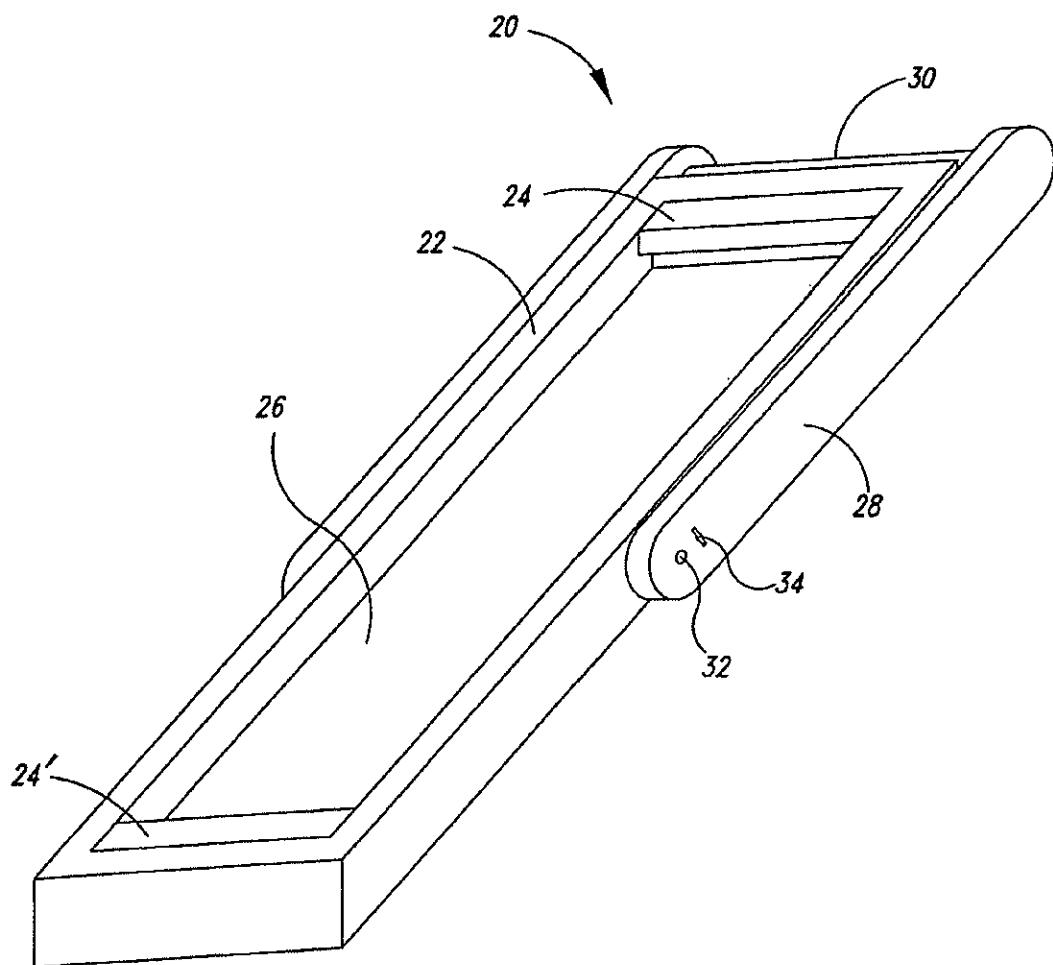


Fig. 10B

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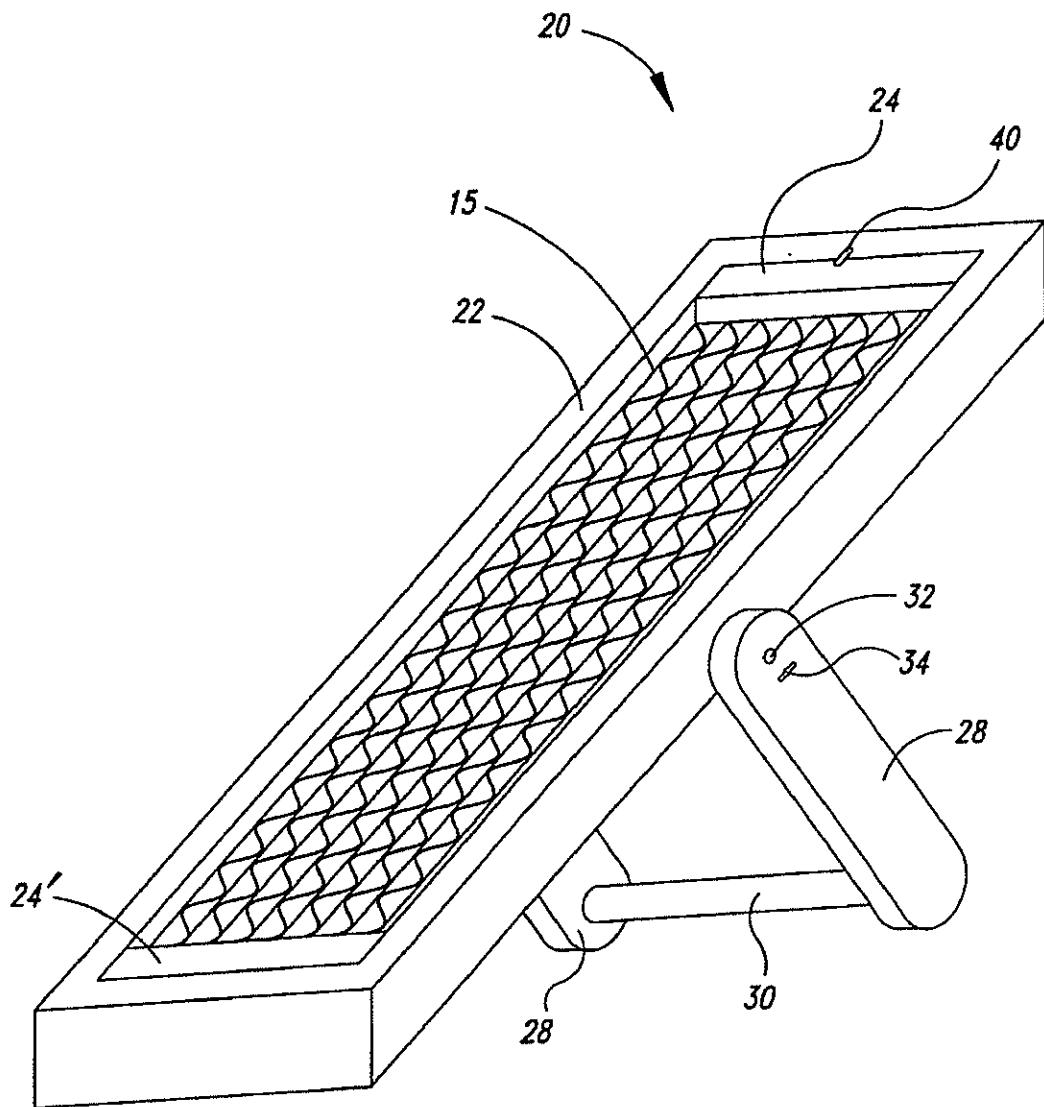


Fig. 11

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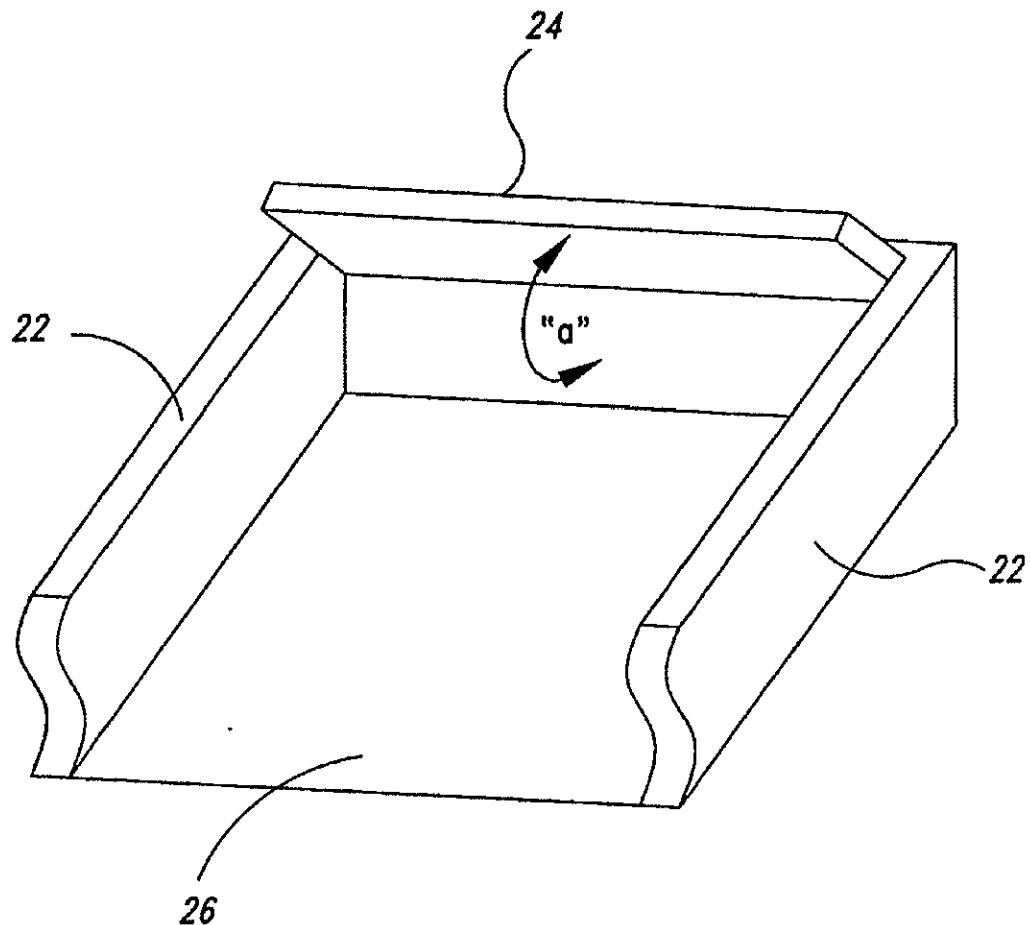


Fig. 12

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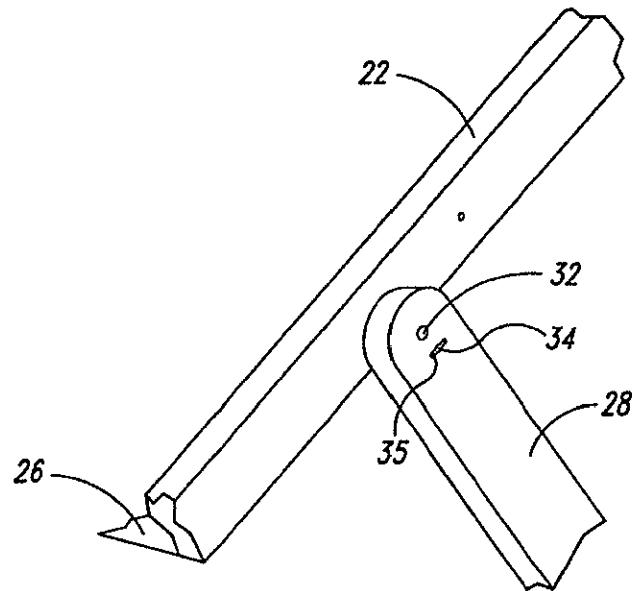


Fig. 13

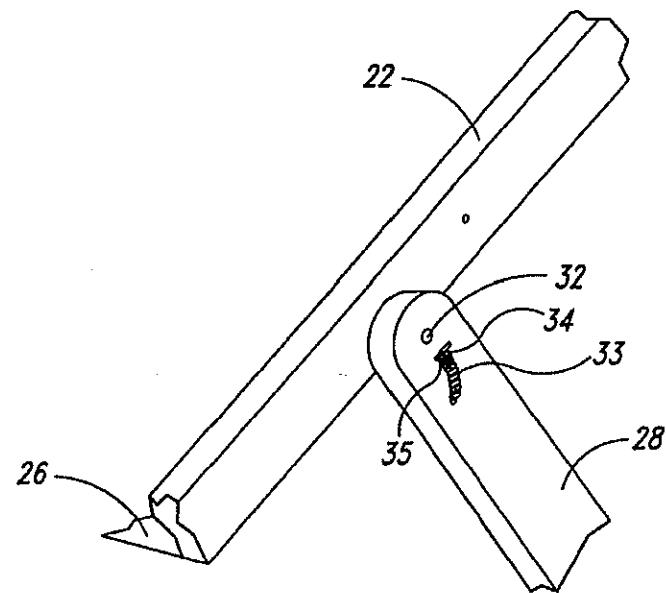


Fig. 14

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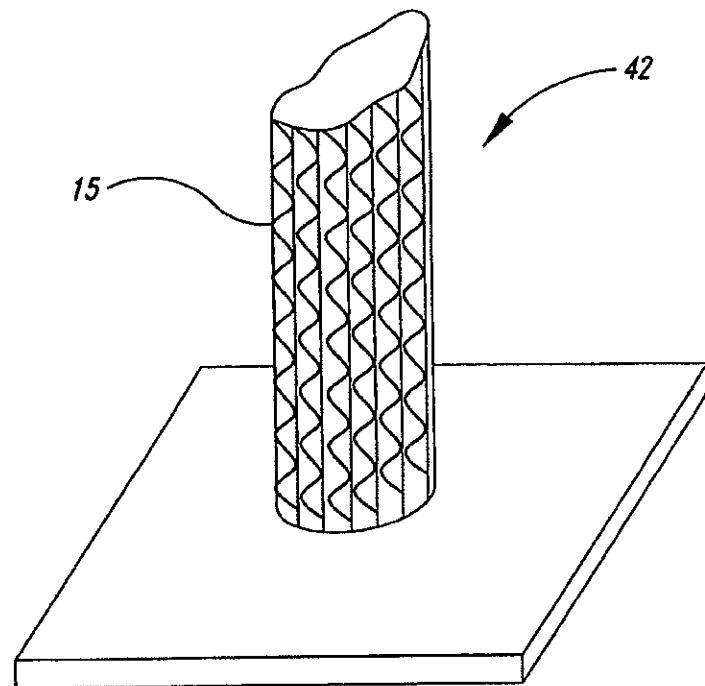


Fig. 15

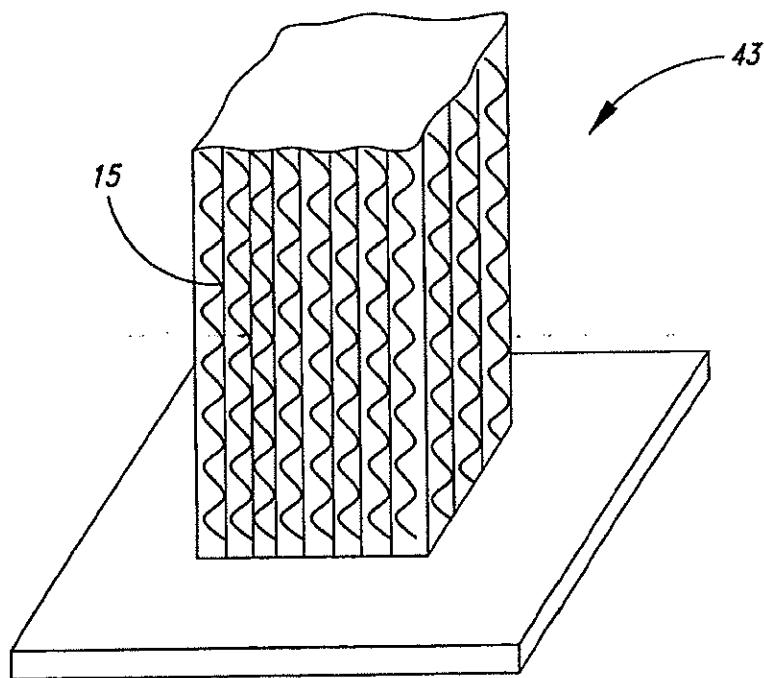


Fig. 16

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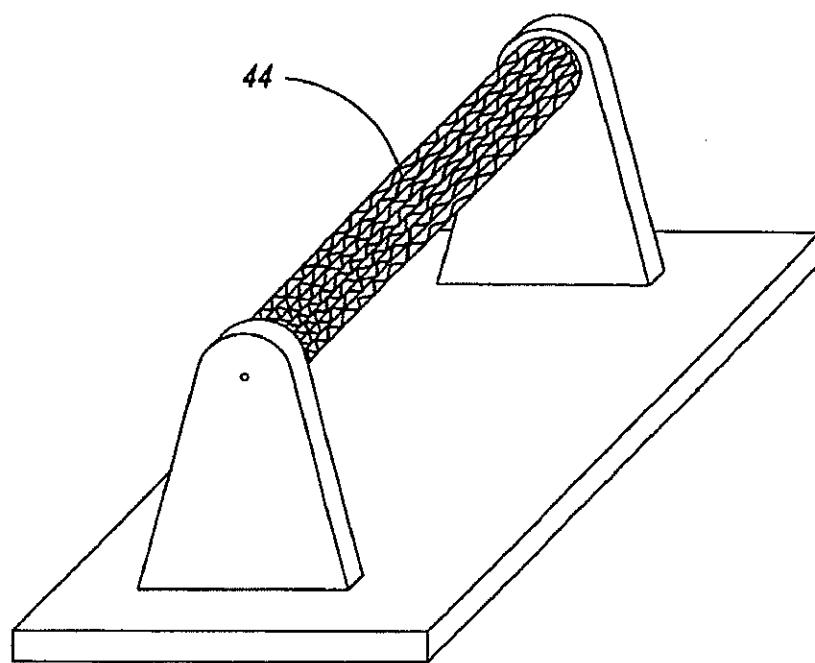


Fig. 17

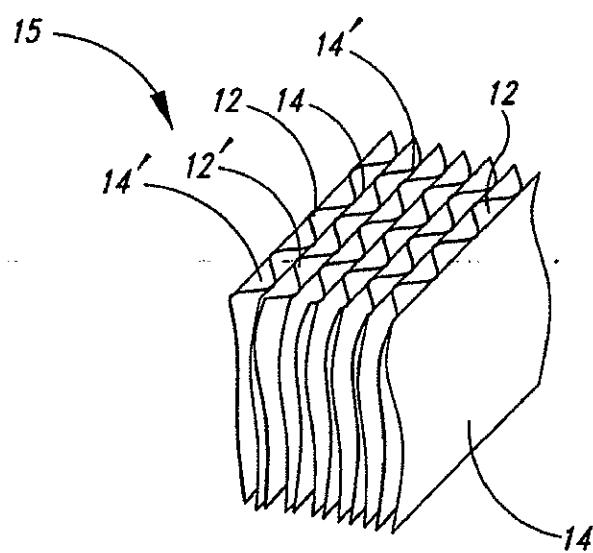


Fig. 18

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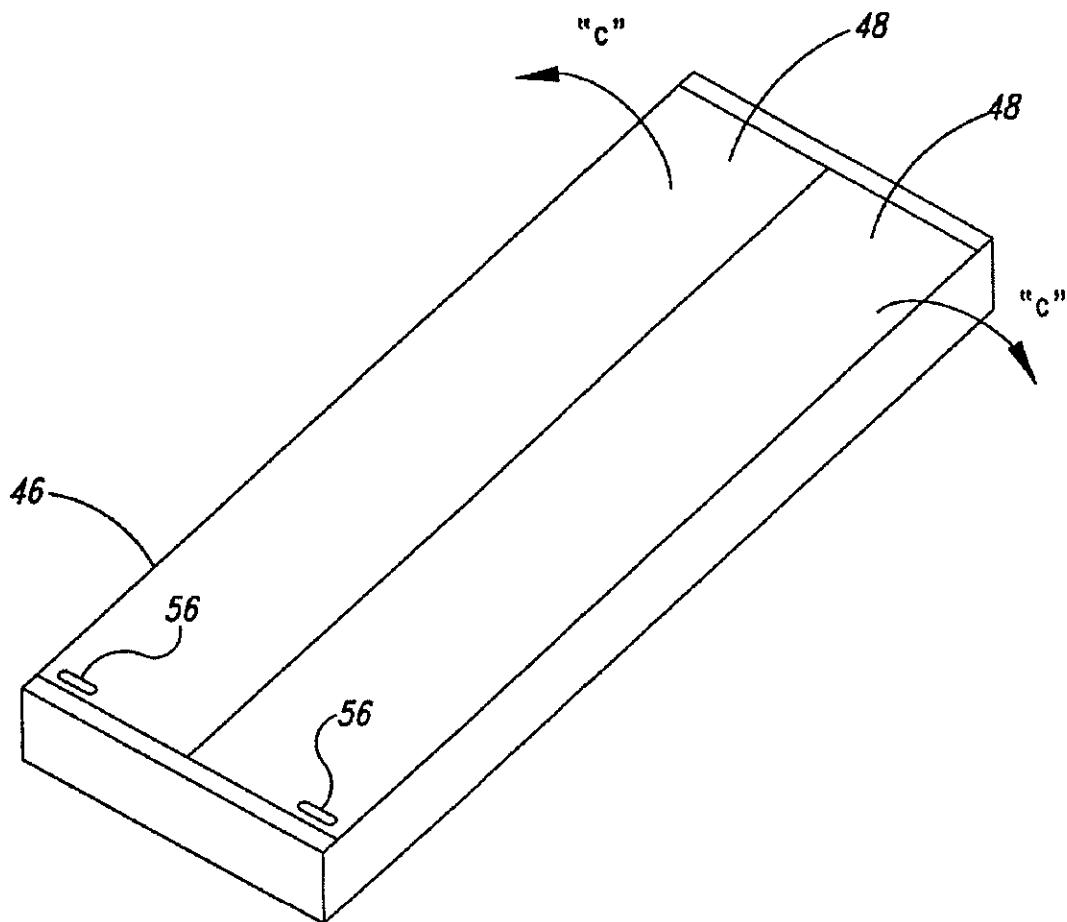


Fig. 19

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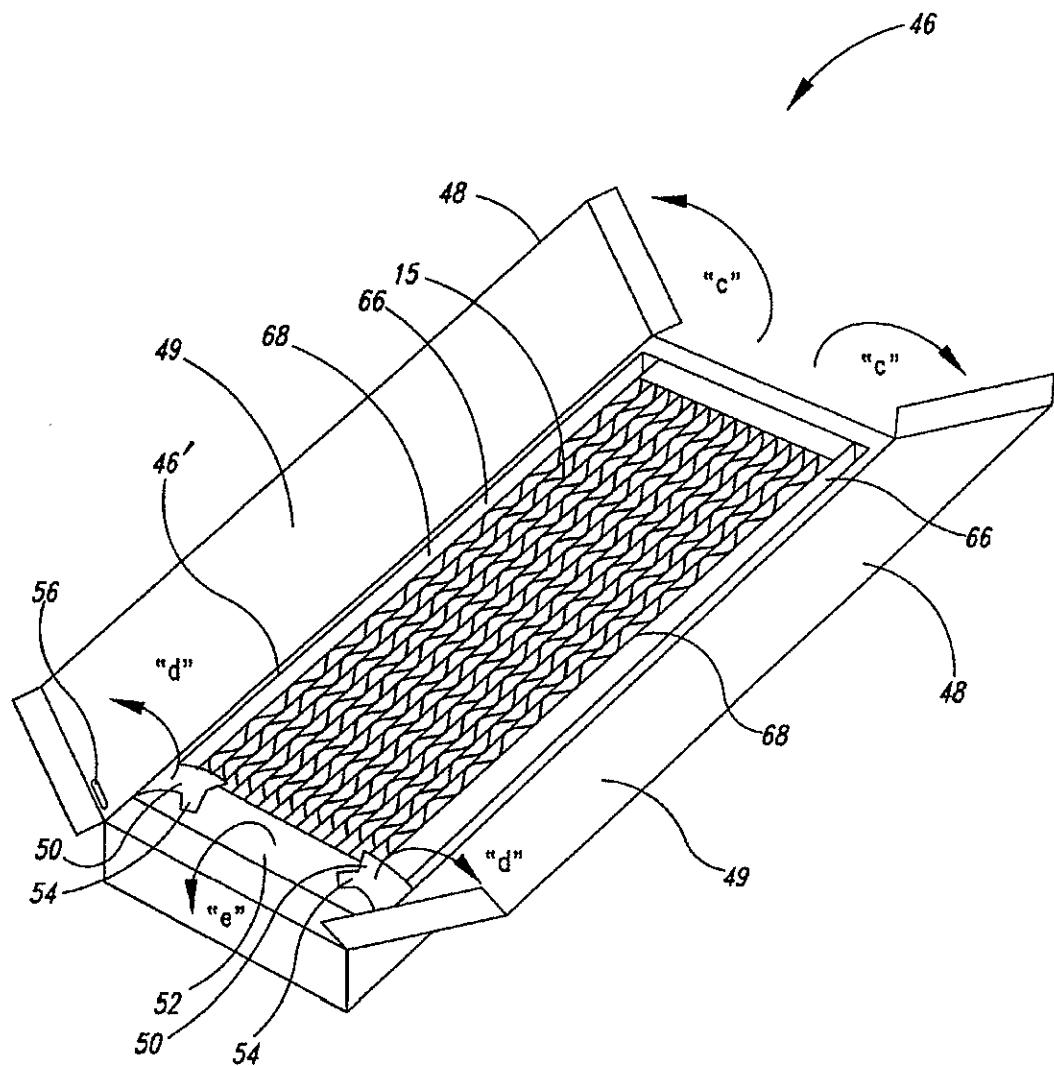


Fig. 20

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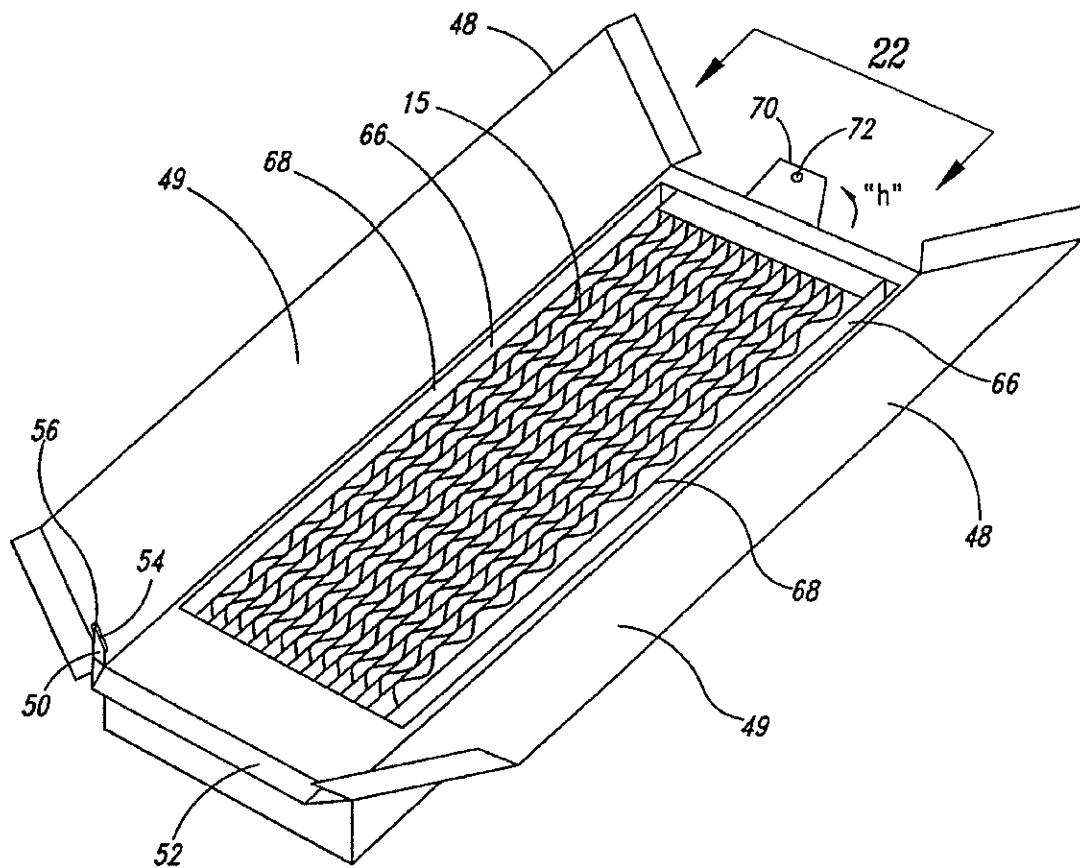


Fig. 21

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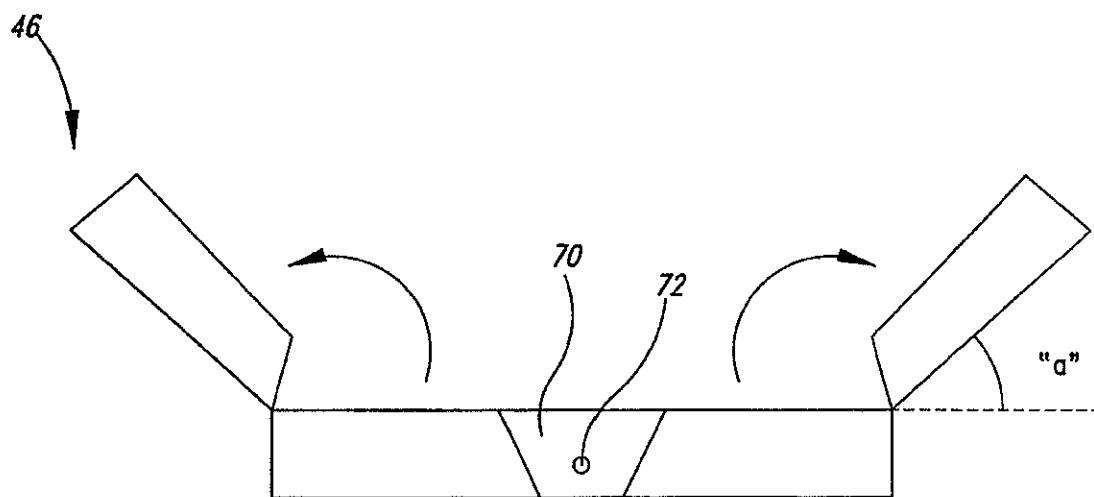


Fig. 22

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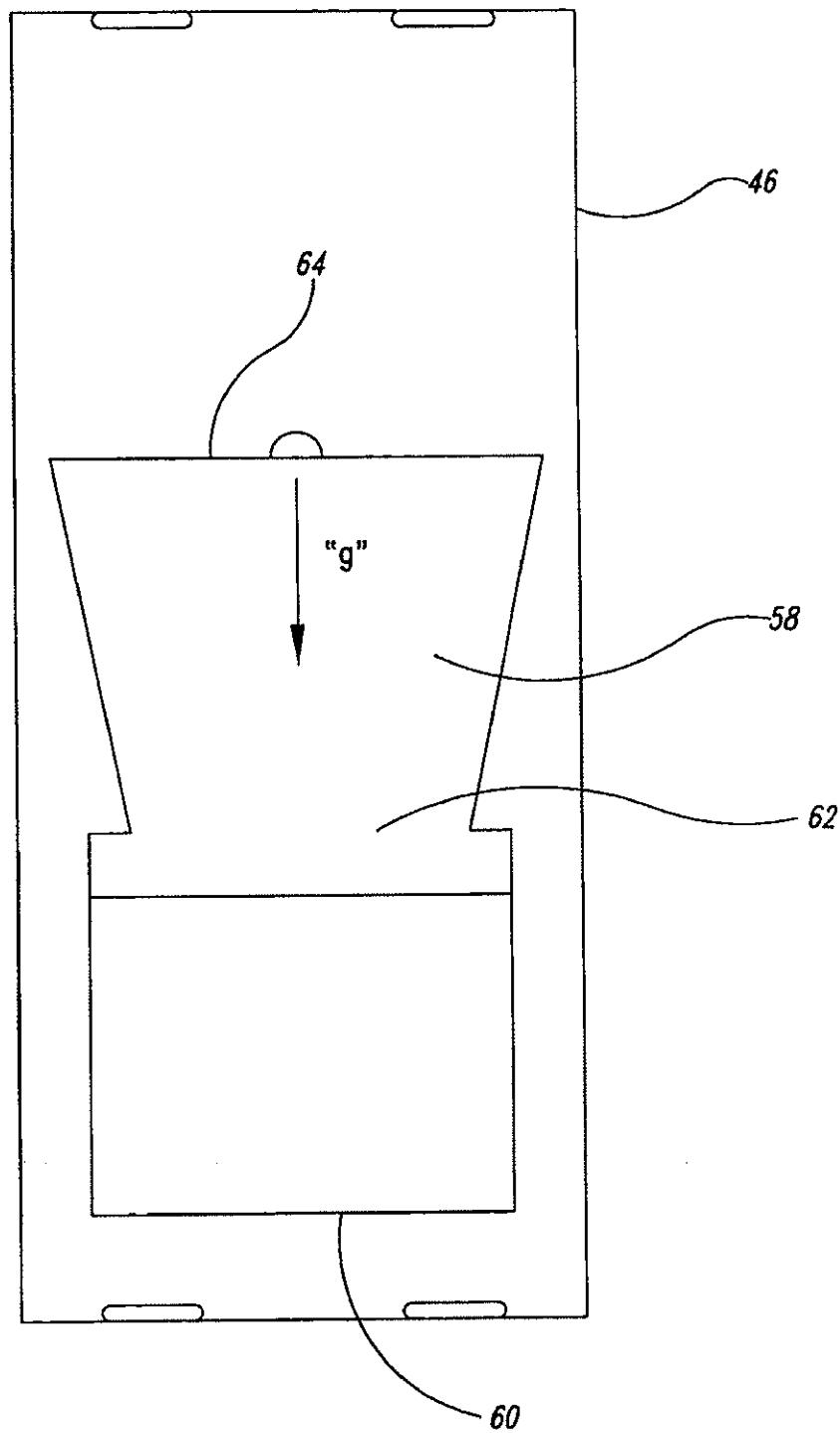


Fig. 23

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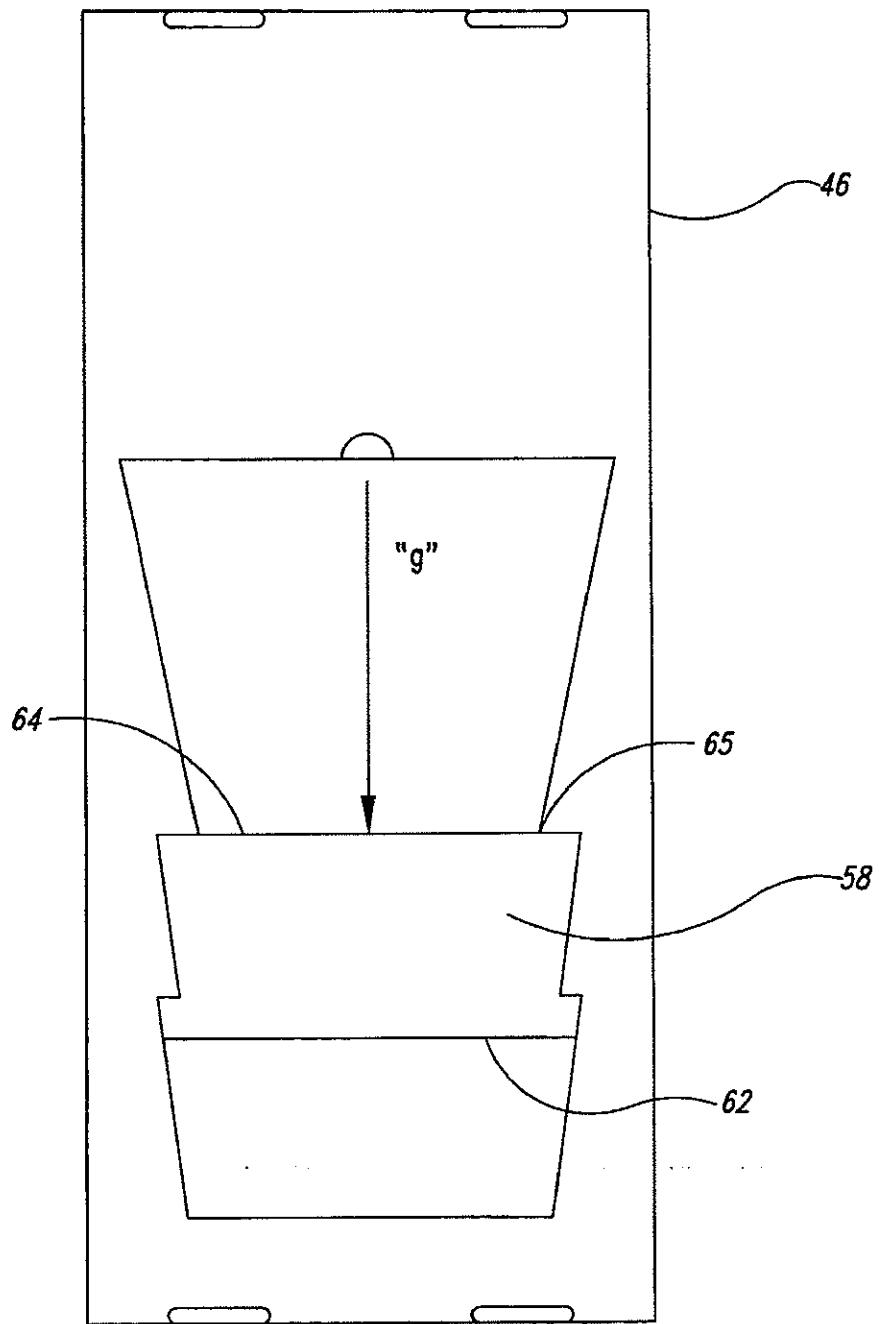


Fig. 24

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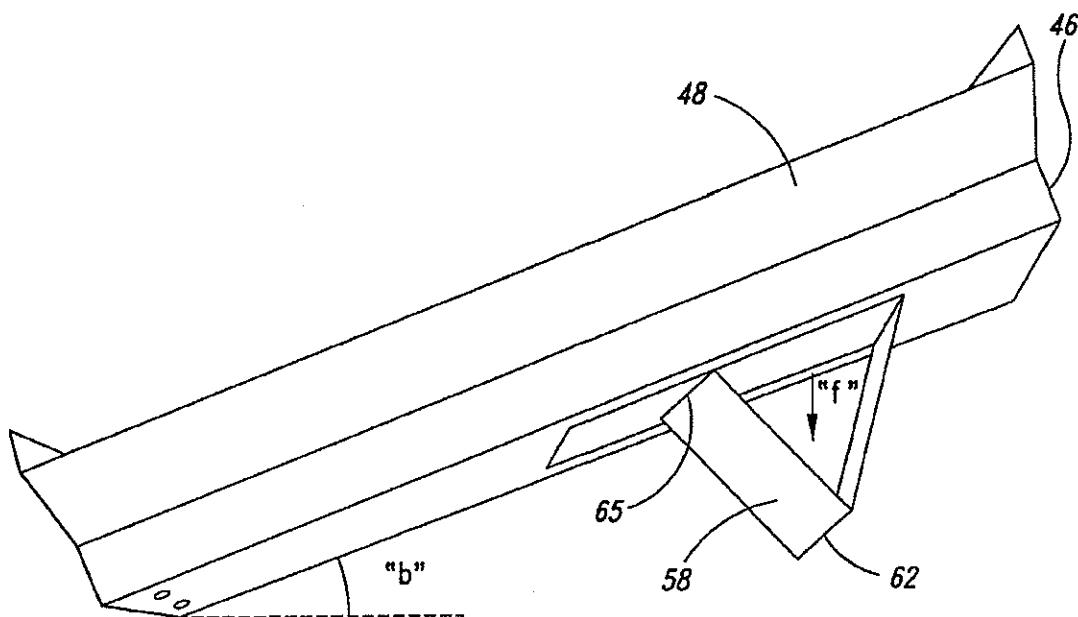


Fig. 25

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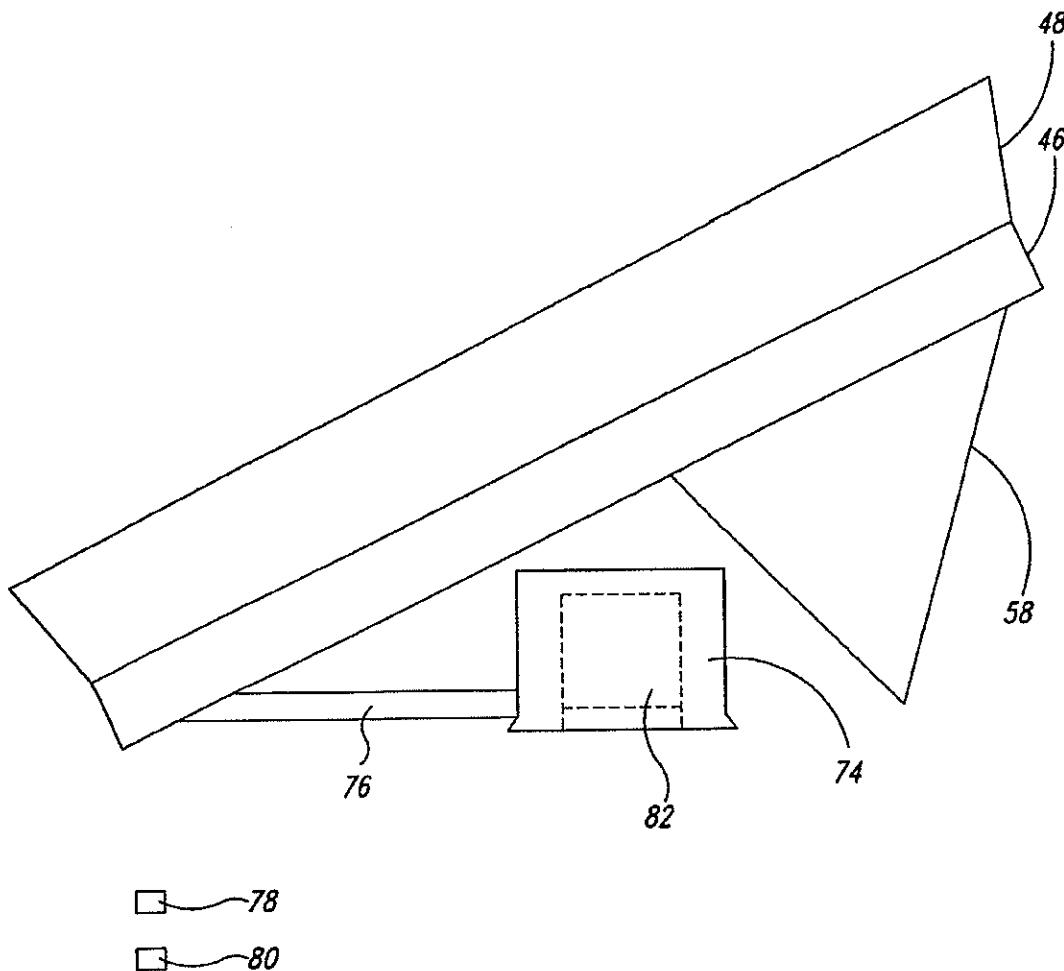


Fig. 26

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**APPARATUS, SYSTEMS AND METHODS
FOR DULLING ANIMAL CLAWS**

**CROSS-REFERENCE TO RELATED
APPLICATIONS**

This application claims the benefits of U.S. Provisional Patent Application No. 60/472,444 filed May 20, 2003 and U.S. Provisional Patent Application No. 60/437,908 filed Jan. 2, 2003, both of which are incorporated herein by reference in their entireties.

TECHNICAL FIELD

The present invention relates to apparatus, systems and methods for dulling animal claws.

BRIEF SUMMARY OF THE INVENTION

In some embodiments of the present invention, a corrugated bundle is coupled to a dulling element having an abrasive surface. The corrugated bundle has at least two liner walls and at least one rippled sheet or flute. The liner walls are substantially planar and parallel to one another with the rippled sheet disposed therebetween and coupled to faces of the liner walls. When an animal, such as a cat, instinctively claws or scratches at the corrugated bundle, its claws can contact the abrasive surface of the dulling element thereby dulling or trimming the animal's claws.

In another embodiment of the present invention, the liner walls and rippled sheet of the corrugated bundle comprise abrasive faces. In such embodiments, the dulling element may or may not be provided as the abrasive faces are capable of dulling the animal claws without the dulling element being coupled to the corrugated bundle.

Various embodiments of the present invention also include holders of various configurations for retaining the corrugated bundles.

Other embodiments of the present invention relate to methods for dulling or trimming animal claws. Corrugated bundles are provided, as well as abrasive surfaces or faces either formed on the liner sheets or rippled sheets of the corrugated bundles or on a surface of a dulling element attached thereto. In addition, organic substances can be provided to induce the animals to scratch the corrugated bundles.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a portion of a corrugated bundle comprising several corrugated strips used with a variety of embodiments of the present invention.

FIG. 2 is a perspective view of one of the rippled sheets of FIG. 1.

FIG. 3 is an overhead plan view of the rippled sheet of FIG. 2 (as viewed from line A—A) disposed between two liner walls.

FIG. 4 is a perspective view of a dulling element of an embodiment of the present invention.

FIG. 5 is a cutaway perspective view of a corrugated bundle disposed over the dulling element of FIG. 4, with the cutaway portion exposing the abrasive surface of the dulling element.

FIG. 6 is a perspective view of one of the embodiments of the rippled sheets of the present invention with an abrasive surface on at least part of the rippled sheet.

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FIG. 7 is a perspective view of one of the liner wall embodiments of the present invention having an abrasive surface on at least part of the liner wall.

FIG. 8 is a perspective view of a holder embodiment of the present invention having a bottom wall and coupling walls extending outward away from the bottom wall.

FIG. 9 is a perspective cutaway view of the holder of FIG. 8 with an embodiment of the corrugated bundle of FIG. 5 disposed within the holder. The cutaway view exposes the abrasive surface of a dulling element disposed beneath the corrugated bundle between the bottom wall of the holder and the corrugated bundle.

FIG. 10A shows the holder of FIG. 8 having an embodiment of the support members of the present invention.

FIG. 10B shows the holder of FIG. 10A with the elongated support members folded up in parallel configuration with the holder for storage purposes.

FIG. 11 is a perspective view of the holder of FIG. 10A with an embodiment of the corrugated bundle of FIG. 5 disposed within the holder.

FIG. 12 is a detail perspective view of an end portion of the holder of FIG. 8 with a retainer of the holder being positioned in an upward position such that a corrugated bundle and dulling element can be loaded within the holder.

FIG. 13 is a detail perspective view of a side portion of the holder of FIG. 10A, showing an embodiment of a pivoting connection of the elongated support member and a locking element having finger grips.

FIG. 14 is a detail perspective view of a side portion of the holder of FIG. 10A, showing an embodiment of a pivoting connection of the elongated support member and a locking element having finger grips and a cord.

FIG. 15 is perspective view of an embodiment of a cylindrical scratch post of the present invention.

FIG. 16 is perspective view of an embodiment of a rectangular cross section scratch post of the present invention.

FIG. 17 is a perspective view of an embodiment of a holder of the present invention having a rotatable cylinder to which a corrugated bundle is coupled.

FIG. 18 is a perspective view of an embodiment of a corrugated bundle of the present invention having alternating abrasive and non-abrasive faces on the liner walls and rippled sheets.

FIG. 19 is a perspective view of an embodiment of a cardboard holder of the present invention.

FIG. 20 is a perspective view of the cardboard holder of FIG. 19 with the cover flaps opened.

FIG. 21 is a perspective view of the cardboard holder of FIG. 20 with the extension flap and support flaps extended and in position to releasably lock the cover flaps in an open position.

FIG. 22 is an end view of the cardboard holder of FIG. 21 as viewed from line 22 of FIG. 21.

FIG. 23 is a bottom plan view showing a bottom surface of the cardboard holder of FIG. 19.

FIG. 24 is a bottom plan view showing a bottom surface of the cardboard holder of FIG. 19 with the bottom support being extended outward away from the bottom surface of the cardboard holder.

FIG. 25 is a perspective view of the cardboard holder of FIG. 19 as viewed from a position below the cardboard holder.

FIG. 26 is a simplified diagram of an embodiment of the cardboard holder having a vacuum system with a sensor and a processor unit.

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DETAILED DESCRIPTION OF VARIOUS EMBODIMENTS OF THE INVENTION

In the following description, certain specific details are set forth in order to provide a thorough understanding of various embodiments of the invention. However, upon reviewing this disclosure one skilled in the art will understand that the invention may be practiced without many of these details. In other instances, well-known structures associated with vacuums, motion sensors, and processors have not been described in detail to avoid unnecessarily obscuring the descriptions of the embodiments of the invention. 10

The discussion below discloses cardboard as a material comprising some of the illustrated embodiments of the invention. However, as will be understood by one skilled in the art after reviewing this disclosure, any of a number of materials could be suitable and are contemplated herein including, but not limited to, a variety of well-known plastic or fabrics. Also, the discussion below is applicable to house cats as well as other animals having claws. 15

Terms in the following description related to orientation such as "below" and "above," "bottom" and "top," "left" and "right," "up" and "down," and "vertical" and "horizontal," are only intended to describe the position or orientation of elements in relation to the figures in which they are illustrated. Unless the context indicates otherwise, these terms of orientation are not intended to be restrictive in meaning outside of describing the orientation of a particular element relative to the subject illustration. 25

Some embodiments of the present invention comprise strips of corrugated material, or corrugated strips 10, as illustrated in FIG. 1 and FIG. 2. Each of the corrugated strips 10 can comprise at least one liner wall 14 and a rippled sheet 12 (fluting) coupled thereto. Any number of the corrugated strips 10 can be coupled together in parallel fashion to form a corrugated bundle 15 that comprises an alternating arrangement of rippled sheets 12 and liner walls 14, as can be seen in FIG. 1. 30

Larger corrugated bundles 15 made of cardboard and generally comprising ten or more corrugated strips, have been found to be useful as scratching pads or toys for cats. 40 Cats will sometimes instinctively claw such corrugated bundles (which are sometimes call cardboard scratchers), thereby distracting them away from the tendency they may have to damage other household items, such as furniture and carpet. In addition, catnip is commonly sprinkled into vertical channels 13 of such corrugated bundles 15, the vertical channels 13 (see FIG. 1) being defined by surfaces of the rippled sheets 12 and liner walls 14. The sprinkled catnip can further attract cats to claw the corrugated bundles 15. 45

In some embodiments of the present invention, a corrugated bundle 15 is disposed over a dulling element 16, such as sand paper, to form a corrugated assembly 19. See FIG. 4 and FIG. 5. The dulling element 16 of the corrugated assembly 19 can have an abrasive surface 17 that can mate against edges of the liner walls 14 of the corrugated bundle 15. More specifically, in the illustrated embodiment of FIG. 5, the abrasive surface 17 mates against first longitudinal edges 18 of the liner walls 14 and rippled sheets 12. In addition, in certain embodiments, a reinforcement member 16' can be coupled to a bottom surface of the dulling element 16, opposite the abrasive surface 17. The reinforcement member 16' can contribute to the rigidity of the corrugated assembly 19. The reinforcement member 16', like many other structures described herein, can be a variety of shapes, but is rectangular in the illustrated embodiment to match the shape of the illustrated dulling element 16. It is further noted 55

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that in some embodiments, the individual parts of the corrugated assembly 19 (e.g. corrugated bundle 15, dulling element 16, and reinforcement member 16') can be fixedly coupled together using any of a variety of well-known bonding substances, while in other embodiments, the individual components are separable. In yet further embodiments, two of components (e.g. the dulling element 16 and the reinforcement member 16') may be fixedly coupled together while another component (e.g. the corrugated bundle 15) can be separable. 10

In some embodiments, when a cat claws the corrugated bundle 15 of the corrugated assembly in FIG. 5, its claws will extend through the vertical channels 13, or tear through at least a portion of the rippled sheet 12 or liner walls 14, contacting the abrasive surface 17 and thereby simultaneously trimming or dulling the cat's claws. This trimming or dulling can be enhanced by optimizing the depth 36 (i.e. the distance between the first longitudinal edges 18 second longitudinal edges 18' thereof) of the corrugated bundle 15. 15 Without being bound by theory, it is noted that as the depth 36 is decreased, a cat's claws may more easily extend through the corrugated bundle 15 to contact the abrasive surface 17 disposed below. However, a sufficiently large enough depth 36 may sometimes need to be maintained to provide longevity to the corrugated assembly 19 such that it does not get quickly worn away by a cat's claws, and to provide adequate cushion between the soft surfaces of a cat's paws and the abrasive surface 17. The optimal depth may vary with the size of a cat (i.e. the power it exerts), and the length and size of its claws. Accordingly, in some embodiments of the invention, a chart of available and recommended depths 36 are provided to a cat owner, the chart being usable to cross reference size characteristics of the owner's cat with a recommended depth 36. 20

In certain embodiments, the depth 36 of the corrugated bundle 15 is about $\frac{1}{4}$ inch to about $\frac{1}{2}$ inch. In other embodiments, the depth 36 can be about 1 inch. In still further embodiments, the depth 36 can be less than about $\frac{1}{4}$ inch, between about $\frac{1}{8}$ and about 1 inch, or greater than about $\frac{3}{4}$ inch. 25

Various embodiments of the corrugated assembly 19 are disposable within a holder 20, such as that shown in FIG. 8. The holder 20 can have a bottom wall 26 against which the dulling element 16 can be placed with the abrasive surface 17 facing upward, as shown in FIG. 9. 30

The holder 20 can have a coupling wall 22 that extends upward away from the bottom wall 26 and surrounds a perimeter of the holder 20. When the corrugated assembly 19 is disposed within the holder 20, it can mate against the coupling wall 22 to prevent longitudinal or lateral movement of the corrugated assembly within the holder 20. 35

In addition, the holder can have retainers 24 and 24', as best seen in FIG. 8 and FIG. 9. An inward, or bottom facing surface of the retainers 24 and 24' can mate against an upward facing portion of the corrugated assembly 19 (See FIG. 9) to secure the assembly and prevent upward, or transverse movement of the corrugated assembly 19 away from the holder 20. At least one of the retainers 24, 24' can be configured to be pivotable with respect to the holder 20 (See FIG. 12). The arrow "a" shows a pivoting direction of the retainer 24 in FIG. 12. In some embodiments of the present invention, the corrugated assembly 19 may be rigid, such that insertion thereof into the holder 20 may require that the retainer 24 first be pivoted away to provide clearance for the corrugated assembly 19. Thereafter, the retainer 24 40

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may be pivoted back to mate a bottom surface thereof against the corrugated assembly 19 to secure the assembly within the holder 20.

The retainer 24 may also have a locking element. As well be appreciated by one skilled in the art after reviewing this disclosure, various known devices may be employed in unique combination with the present invention as locking elements to secure a selectable position of the retainer 24. For example, the locking element may comprise a swivel lever 40 that can be positioned to be over the retainer 24 to lock it in place over the corrugated assembly (FIG. 11), or swiveled away to allow a portion of the retainer to be lifted away from the corrugated assembly 19 so that is can be released (FIG. 12).

In some alternative embodiments of the present invention, one or more support members 28 can also be connected to the holder 20, as illustrated in FIG. 10A. The support members 28 can have longitudinal axes and can be configured to be pivotable with respect to the holder 20. The support members 28 can be pivotable between a first position wherein the longitudinal axes of the support members are nonparallel to the longitudinal axis of the holder 20 (See FIG. 10A) and a second position wherein longitudinal axes of the support members are substantially parallel to a longitudinal axis of the holder (See FIG. 10B). In the first position the support members 28 can be used to elevate at least a portion of the holder 20 above a resting surface, with a bottom end of the support members 28 being in contact with the resting surface. In the second position, the support members 28 are folded up along side the holder 20 and can provide convenience for storage (See FIG. 10B).

Locking elements 34 can be provided on the holder 20 or support members 28 for locking the support members in either the first or second positions. As will be appreciated by one skilled in the art after reviewing this disclosure, a variety of known locking devices may be used in unique combination with the present invention as locking elements 34. For example, the locking elements can comprise threaded members or pins that are receivable by apertures in the support members 28 and holder 20. Also, the threaded members or pins can have finger grips 35 as illustrated in FIG. 13. In addition, where the locking element comprises a removable pin that can be inserted through apertures in the support member and holder 20 to lock the support member in a selectable position, a safety cord 33 is provided to prevent a user from misplacing the pin (See FIG. 14).

In other embodiments of the present invention, the internal faces of the corrugated strips 10 are partially or wholly abrasive. That is, the faces of the liner walls 14 and rippled sheets 12 of the corrugated strips 10 are abrasive. For example, FIG. 6 shows a rippled sheet 12' (or "fluting") with a partially abrasive face 17'. A top portion of the face 17' is nonabrasive in the illustrated embodiment, however, in other embodiments of this invention the entire face of the rippled sheet 12' is abrasive. Also, both faces of the rippled sheet 12' can be abrasive. FIG. 7 shows a liner wall 14' from a corrugated strip 10 used with embodiments of the present invention with a partially abrasive face 17'. In the illustrated embodiment, a top portion of the liner wall face 17" is nonabrasive, whereas in some embodiments, the entire face is abrasive. Also, both faces of the liner wall 14' can be abrasive.

All of the embodiments of the present invention can be implemented using abrasive liner walls 14' and abrasive rippled sheet 12', such as those in FIG. 6 and FIG. 7. Where these abrasive faces 17' and 17" are used, they can serve to dull or trim a cat's claws when the cat (or animal) scratches

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the corrugated bundle 15. Therefore, some embodiments will use the abrasive faces 17' and 17" without the dulling element 16 while others can combine both the dulling element 16 and the abrasive faces 17', 17". Also, some embodiments combine a combination of abrasive faces 17' and 17" with non-abrasive faces (non-abrasive faces illustrated in FIG. 1, FIG. 2 and FIG. 3). That is, some embodiments of the corrugated bundles of the present invention alternate, or combine liner walls 14, 14' and rippled sheets 12, 12' with abrasive and non-abrasive faces in any pattern or arrangement desired. For example, an outside portion of corrugated bundle 15 could be comprised of liner walls 14' and rippled sheets 12' with abrasive faces, while a central portion of the corrugated bundle 15 could be comprised of liner walls 14 and rippled sheets 12 without abrasive faces. In other embodiments, the abrasive and non-abrasive faces can alternate in any arrangement or pattern. For example, as illustrated in FIG. 18, rippled sheets 12 and 12' alternate, and liner walls 14 and 14' alternate. These various arrangements can improve economics of the corrugated bundles eliminating the need to provide an abrasive surface on every face of the corrugated bundle 15.

As will be appreciated by one skilled in the art after reviewing this disclosure, the corrugated assembly 19 or a corrugated bundle having abrasive faces 17' and 17", can be employed with numerous other holder embodiments. For example, the holder can be a cylindrical holder 42, such as that illustrated in FIG. 15. The holder can also be a rotatably mounted holder 44 capable of rotating about its longitudinal axis relative to a base member, as illustrated in FIG. 17. In yet another embodiment, the holder can be a traditional rectangular scratch post 43, overlaid with one of the corrugated assembly 19 (having the dulling element 16), or a corrugated bundle 15 with abrasive faces 17' and 17".

In another embodiment of the present invention, a corrugated bundle 15 can be contained within a holding section 46' of a cardboard holder 46, as seen in FIGS. 19 and 20. The cardboard holder 46 can have two cover flaps 48. The cover flaps 48 can be folded outward in the direction of arrows "c" to open the cover flaps 48 and to expose the corrugated bundle 15 inside the cardboard holder 46, as shown in FIG. 20.

As illustrated in FIG. 20, when the cover flaps 48 are opened, support flaps 50 positioned at an end portion of the cardboard holder 46 can be folded laterally outward in the directions of arrows "d." An extension flap 52, upon which the support flaps 50 are mounted, can be folded outward away from an end of the cardboard holder 46 in the direction of arrow "e." Insertion ends 54 of the support flaps 50 can then be snuggly inserted into receiving apertures 56 disposed on end portions of the cover flaps 48 to lock the cover flaps 48 in open positions, as shown in FIG. 21. It is also noted that the positions of the cover flaps 48 shown in FIG. 21 are elevated with portions of the cover flaps 48 being elevated higher than the corrugated bundle. More specifically, surfaces of the cover flaps can be positioned at about forty five (45) degrees with respect to a horizontal plane of the cardboard holder 46 as represented by angle "a" in FIG. 22. The cardboard holder 46 can also be configured so that the cover flaps 48 can be locked open in a variety of other angles, including, *inter alia*, between about twenty (20) degrees to about ninety (90) degrees with respect to the horizontal plane of the cardboard holder.

As best seen in FIGS. 20 and 21, catch channels 66, defined by cardboard walls 68, can be provided on either side of the corrugated bundle 15 within the cardboard holder 46. In the illustrated embodiments, the catch channels 66 are

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elongated rectangular channels with open tops and can catch refuse, including residue or pieces of cardboard when a cat scratches the corrugated bundle 15. That is, the corrugated bundle can comprise paper-type material or cardboard and when a cat scratches the corrugated bundle 15, pieces of cardboard and other residue can be ripped and propelled away from the corrugated bundle 15 by the scratching motion of the cat. The pieces can fall directly into the catch channels 66 or can impinge on the inside surfaces 49 of the cover flaps 48 or extension flap 52 and then fall or slide into the catch channels 66. This aids in maintaining cleanliness in areas around the cardboard holder 46, such as a carpeted area in a users' home.

A bottom support 58 can be formed in a bottom layer of the cardboard holder 46. See FIG. 23 and FIG. 25. In some embodiments, the bottom support 58 is formed by being cut from an outside bottom cardboard layer of the cardboard holder 46 (such as in embodiments where the cardboard holder 46 has more than one bottom cardboard layer). An end portion 60 of the bottom support 58 is permanently attached to the cardboard holder 46, while the remainder of the bottom support 58 is separable from the cardboard holder 46. The bottom support 58 can be left flat against the bottom of the cardboard holder 46, such as during storage. When a user desires to use the bottom support 58, he or she can pull a middle portion 62 of the bottom support 58 downward and away from the bottom of the cardboard holder 46, as illustrated by arrow "f" in FIG. 25, while simultaneously pulling an end portion 64 of the bottom support 58 back, as illustrated by arrow "g" in FIGS. 24 and 25. As will be appreciated by one skilled in the art after reviewing the present disclosure, a variety of configurations are available to lock the support member 58 in place in the positions shown in FIG. 23 or FIG. 25. For example, an end catch 65 of the bottom support 58 can be provided to be receivable within a notch in the bottom of the cardboard holder 46 to lock the bottom support 58 in the position of FIG. 25. The cardboard holder 46 can then be left to rest on a surface with one end elevated above the resting surface by the bottom support 58.

The end of the cardboard holder 46 can be raised at a variety of angles depending on what is desired by the user. The bottom support 58 can be configured to provide an angle between a resting surface and the cardboard holder 46, as illustrated by angle "B" in FIG. 25. Angle "B" can be anywhere between 5 degrees and 60 degrees or more. Angle "B" can also be less than 5 degrees or more than 60 degrees. In some embodiments, angle "B" is about 45 degrees.

As best seen in FIG. 21 and FIG. 22, a hanging flap 70 can be formed at an end portion of the cardboard holder 46. The hanging flap 70 can have an aperture 72 for hanging an end portion of the cardboard holder 46 from a wall or other structure. For example, a nail can be placed in a wall and an end of the cardboard holder 46 can be raised by hanging the hanging flap 70 on the nail through the aperture 72. The hanging flap 70 can be used to elevate an end portion of the cardboard holder 46 in lieu of the bottom support 58, or both the bottom support 58 and hanging flap 70 can be used simultaneously to elevate an end portion of the cardboard holder 46.

As can be seen in FIG. 22, depicting an end view of the cardboard holder 46, the hanging flap 70, like the bottom support 58, can be cut from an outer layer of cardboard of the cardboard holder 46. The hanging flap 70 can be left flat against the cardboard holder 46, as depicted in FIG. 22, or can be folded out and upward (arrow "h") for hanging, as best seen in FIG. 21.

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Some advantages of the embodiments illustrated in FIGS. 19 through 25, include, but are not limited to (1) the cover flaps 48 can serve as catch walls to direct refuse to the catch channels 66; (2) each of the cover flaps 48, extension flap 52, support flaps 50, hanging flap 70, and bottom support 58 can be foldable to a compact form as shown in FIG. 19; (3) the inside 49 surfaces of the cover flaps 48 can be marked with a brand or logo such that others can see a brand of the product during use (this is contrasted with some other cardboard scratch devices currently available where a cover is removed and there is no sufficient surface area on the rest of the device suitable for displaying brands when the device is in use); (4) catch channels 66 can be provided to catch refuse such as pieces of residue and cardboard scratched away from the corrugated bundle 15; (5) a bottom support 58 and hanging flap 70 can be provided to allow the cardboard holder 46 to be raised at one end at a variety of angles for an animal to scratch.

Although the cardboard holder 46 has been disclosed in the context of being comprised of cardboard, the materials of construction are not intended to be limiting or restrictive. As one skilled in the art will appreciate after reviewing this disclosure, the cardboard holder 46, or holder, can be constructed out of various materials in various embodiments, such as, *inter alia*, plastic or wood.

In another embodiment of the present invention, a vacuum 74 is provided for removing refuse (i.e. pieces of cardboard or other residue) from the catch channels 66. See FIG. 26. The vacuum 74 can be disposed below the cardboard holder 46, as illustrated, or in other locations adjacent or beneath the cardboard holder. In other embodiments, the vacuum is remotely located. A vacuum line 76, such as a tube or plastic pipe, or any suitable conduit is coupled to the vacuum 74 and to at least one of the catch channels 66 such that refuse can be vacuumed from the catch channels 66. As will be appreciated by one skilled in the art after reviewing this disclosure, the vacuum 74 can be coupled to a variety of locations to be in communication with the catch channels 66 so that refuse can be vacuumed from the catch channels 66.

Some embodiments also include an interchangeable vacuum bag 82. The interchangeable vacuum bag 82 can be configured to be releasably coupled to the vacuum 74. Refuse from the catch channels 66 can be vacuumed directly into the vacuum bag 82. When the vacuum bag 82 is full, it can be changed out with a new vacuum bag 82. In other embodiments, the vacuum bag 82 can undergo several cycles of use before being changed out with a new vacuum bag.

A motion sensor 78 can also be provided and coupled to the vacuum 74. For example, the motion sensor 78 can be coupled to a processor unit 80 configured to trigger operation of the vacuum only after a cat has scratched the corrugated bundle 15. As will be appreciated by one skilled in the art after reviewing the present disclosure, the sensor 78 can be any of variety of motion detection devices, such as, but not limited to, those with either optical or displacement sensing capabilities, some of which are commonly available. The sensor 78 may be placed at any suitable location proximate or within the cardboard holder 46 and corrugated bundle 15. When the cat's motion stops, the processing unit 80 can send a signal to provide power to the vacuum 74 to vacuum the catch channels 66.

Although specific embodiments and examples of the invention have been described *supra* for illustrative purposes, various equivalent modifications can be made without departing from the spirit and scope of the invention, as will be recognized by those skilled in the relevant art after

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reviewing the present disclosure. The various embodiments described can be combined to provide further embodiments. The described devices and methods can omit some elements or acts, can add other elements or acts, or can combine the elements or execute the acts in a different order than that illustrated, to achieve various advantages of the invention. These and other changes can be made to the invention in light of the above detailed description.

In general, in the following claims, the terms used should not be construed to limit the invention to the specific 10 embodiments disclosed in the specification. Accordingly, the invention is not limited by the disclosure, but instead its scope is determined entirely by the following claims.

What is claimed is:

1. An apparatus for dulling animal claws comprising: 15 a corrugated bundle having at least one liner wall and at least one rippled sheet coupled thereto; and an abrasive surface formed on a face of the liner wall.
2. The apparatus of claim 1 wherein the abrasive surface is on the face of the at least one rippled sheet.
3. The apparatus of claim 1 wherein the abrasive surface is on the dulling element coupled to the corrugated bundle.
4. The apparatus of claim 1 further comprising a holder configured to receive the corrugated bundle, said holder having at least one cover flap that can be locked in an 25 elevated position such that a portion of the cover flap extends upwardly to a higher elevation than the corrugated bundle.
5. The apparatus of claim 4 wherein when the cover flap is locked in the elevated position, a surface of the cover flap forms an angle with a lateral plane of the cardboard holder between about 20 degrees to about 80 degrees.
6. The apparatus of claim 4 further comprising at least one support flap formed on the holder, said support flap being configured to be insertable within an aperture of the cover flap to aid in locking the cover flap in said elevated position.
7. The apparatus of claim 4 wherein the holder comprises a catch channel positioned proximate said cover flap for catching pieces of the corrugated bundle that can be scratched off by an animal.
8. The apparatus of claim 1 further comprising a holder configured to receive the corrugated bundle, said holder having at least one support member for raising an end of the holder such that when the holder is rested on a surface, said end of the holder is raised above another end of the holder.
9. The apparatus of claim 8 wherein the support member is a flap having an aperture through which a protrusion from a wall or other rising structure can be extended to hang the flap on the protrusion.
10. The apparatus of claim 8 wherein the support member is selectively positionable to extend downward from the holder.
11. A cardboard scratcher assembly for a cat comprising: a cardboard scratcher; an abrasive surface disposed within the cardboard scratcher on a face of at least one rippled sheet of the cardboard scratcher; and a holder for retaining the cardboard scratcher, said holder having a support member for raising a portion of the holder above a resting surface of the holder.
12. The assembly of claim 11 wherein said holder has at least one cover flap for covering the cardboard scratcher during storage and wherein the cover flap can be opened and locked in an elevated position such that a portion of the flap is raised to a higher elevation than the cardboard scratcher for blocking pieces of the cardboard scratcher from being propelled away from the holder by a cat.
13. The assembly of claim 11 having at least one support member for raising an end of the holder above a resting surface.
14. A method of dulling cat claws comprising: providing a cardboard scratcher; providing an abrasive surface on a face of a liner wall within the cardboard scratcher; providing a holder for retaining the cardboard scratcher, said holder having a support member for raising an end of the holder above a surface; and allowing a cat to scratch said cardboard scratcher.
15. The method of claim 14 further comprising placing an organic substance with said cardboard scratcher to induce the cat to scratch the cardboard scratcher.
16. The method of claim 14 wherein the abrasive surface is formed on a face of a rippled sheet within the cardboard scratcher.
17. The method of claim 14 wherein said holder also has cover flaps that are lockable in a raised position such that a portion of the flaps are elevated above the cardboard scratcher to help block cardboard pieces from being propelled away from the holder by a cat scratching the cardboard scratcher.
18. The method of claim 17 wherein said holder also comprises catch channels from collecting pieces of cardboard scratched away from the cardboard scratcher by the cat.

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EMERY CAT

Word Mark	EMERY CAT
Goods and Services	IC 020. US 002 013 022 025 032 050. G & S: Consumer products in the field of pet products, namely, an apparatus for cats, the surface of which is used for dulling of cat claws. FIRST USE: 20091208. FIRST USE IN COMMERCE: 20091208
Standard Characters Claimed	
Mark Drawing Code	(4) STANDARD CHARACTER MARK
Serial Number	77527703
Filing Date	July 21, 2008
Current Filing Basis	1A
Original Filing Basis	1B
Published for Opposition	May 26, 2009
Owner	(APPLICANT) EDISON NATION, LLC LIMITED LIABILITY COMPANY NORTH CAROLINA SUITE 200 520 ELLIOT STREET CHARLOTTE NORTH CAROLINA 28202
Assignment Recorded	ASSIGNMENT RECORDED
Attorney of Record	C. Christopher Clark
Disclaimer	NO CLAIM IS MADE TO THE EXCLUSIVE RIGHT TO USE "CAT" APART FROM THE MARK AS SHOWN
Type of Mark	TRADEMARK

Register PRINCIPAL
Live/Dead
Indicator LIVE

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Exhibit C





US00D600867S

(12) **United States Design Patent**
Howe et al.

(10) Patent No.: **US D600,867 S**
(45) Date of Patent: **** Sep. 22, 2009**

(54) **DISPENSING VESSEL FOR CLOTHES DRYER**

(75) Inventors: **William Howe, Indianapolis, IN (US);
Ric Payne, Greenwood, IN (US)**

(73) Assignee: **Edison Nation, LLC, Charlotte, NC
(US)**

(**) Term: **14 Years**

(21) Appl. No.: **29/331,568**

(22) Filed: **Jan. 28, 2009**

Related U.S. Application Data

(63) Continuation of application No. 12/228,071, filed on Feb. 20, 2008.

(51) LOC (9) Cl. **15-05**

(52) U.S. Cl. **D32/29.1**

(58) Field of Classification Search **D32/25,
D32/29.1, 30, 35; 68/235 R; 34/60; D21/713**

See application file for complete search history.

(56) **References Cited****U.S. PATENT DOCUMENTS**

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D344,591 S *	2/1994	Zhuang	D24/211
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D401,365 S *	11/1998	Liu	D26/24
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D473,683 S *	4/2003	Willinger	D30/160
D478,947 S *	8/2003	Lu	D21/662
D516,261 S *	2/2006	Roberts	D32/25
D575,015 S *	8/2008	Roberts	D32/35
D581,765 S *	12/2008	Lane	D32/29.1
D583,519 S *	12/2008	Roberts	D32/29.1

* cited by examiner

Primary Examiner—T. Chase Nelson

Assistant Examiner—Kathleen M Sims

(74) Attorney, Agent, or Firm—Chad D. Tillman; James D. Wright; Tillman Wright, PLLC

(57) **CLAIM**

The ornamental design for a dispensing vessel for clothes dryer, as shown and described.

DESCRIPTION

FIG. 1 is a top center perspective view of the dispensing vessel for a clothes drying environment in accordance with an embodiment of the present invention.

FIG. 2 is a top side perspective view of the dispensing vessel of FIG. 1.

FIG. 3 is another top side perspective view of the dispensing vessel of FIG. 1.

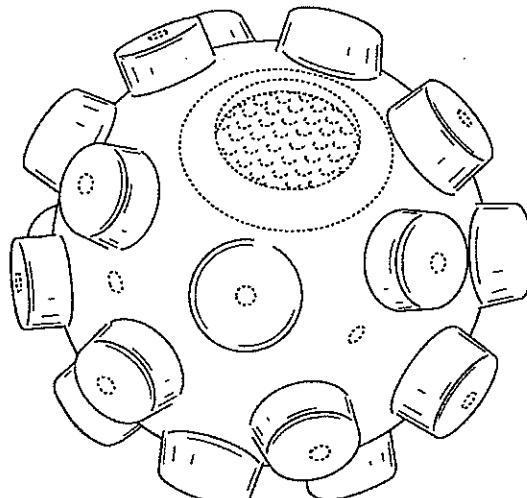
FIG. 4 is a side perspective view of the dispensing vessel of FIG. 1.

FIG. 5 is a bottom side perspective view of the dispensing vessel of FIG. 1; and,

FIG. 6 is a bottom center perspective view of the dispensing vessel of FIG. 1.

The broken line showing of details in FIGS. 1–6 is included for the purpose of showing environmental portions of the dispensing vessel for clothes dryer and forms no part of the claimed design.

1 Claim, 6 Drawing Sheets



U.S. Patent

Sep. 22, 2009

Sheet 1 of 6

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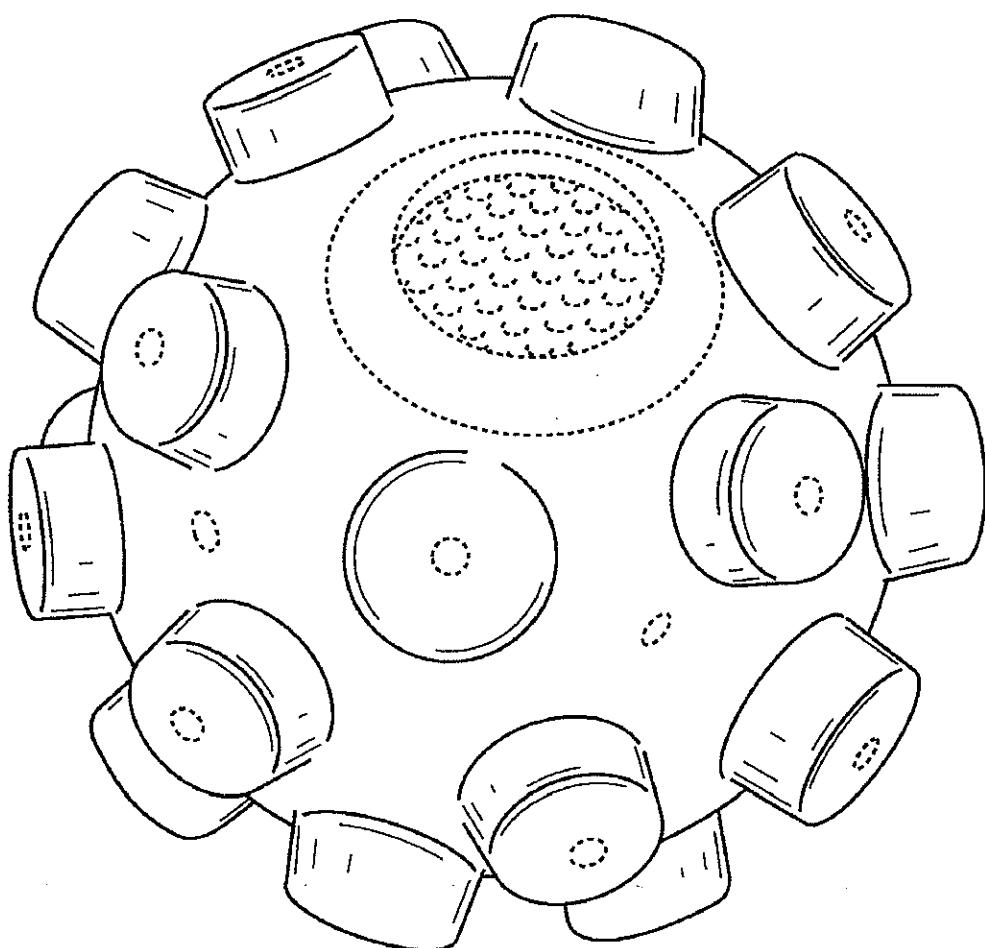


FIG. 1

U.S. Patent

Sep. 22, 2009

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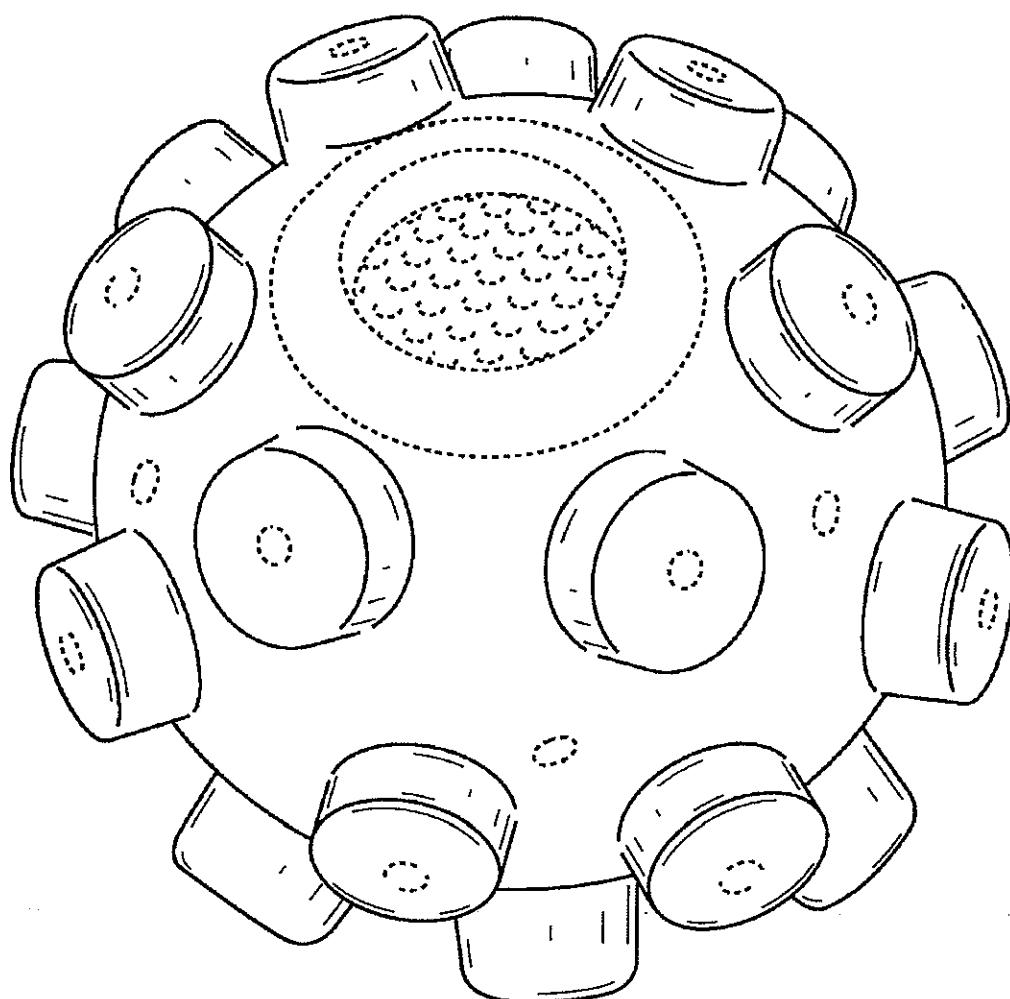


FIG. 2

U.S. Patent

Sep. 22, 2009

Sheet 3 of 6

US D600,867 S

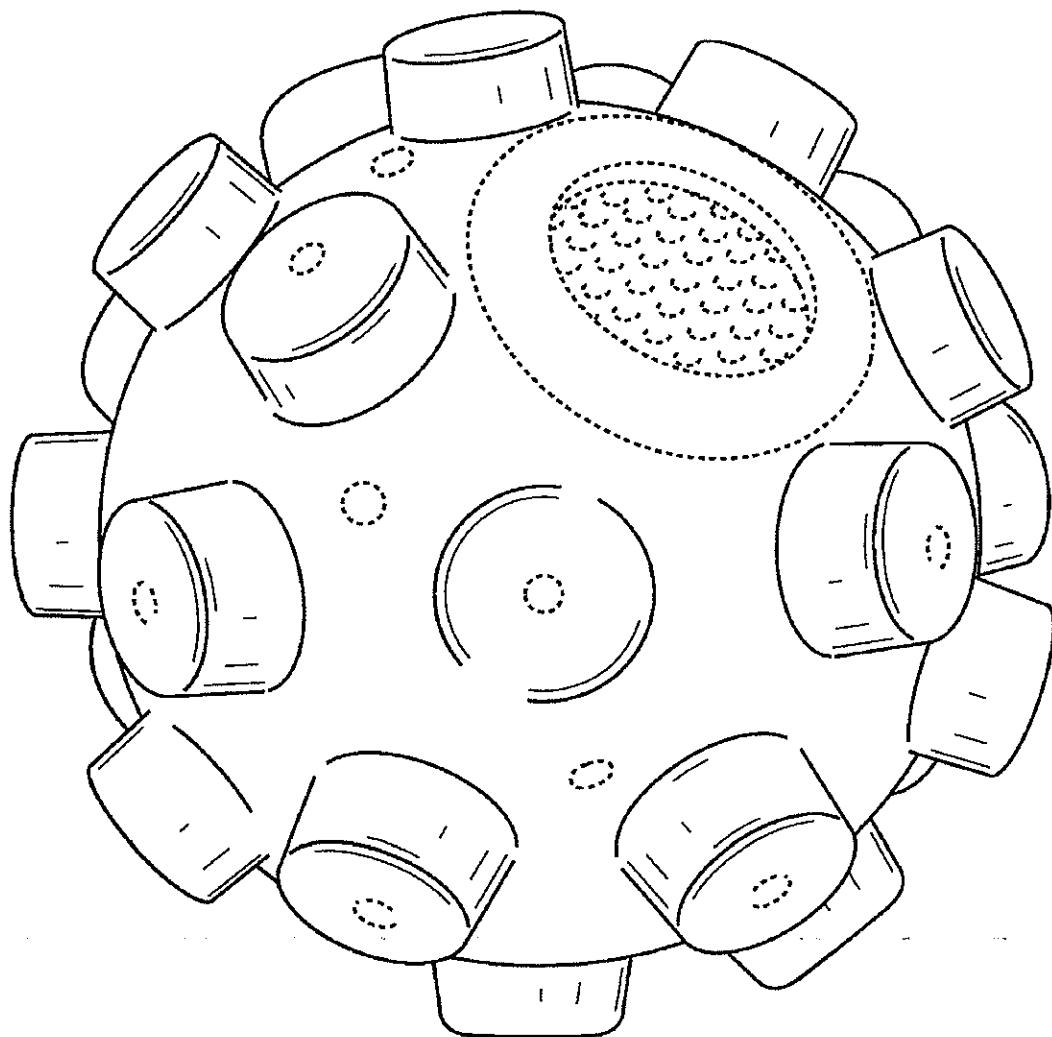


FIG. 3

U.S. Patent

Sep. 22, 2009

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US D600,867 S

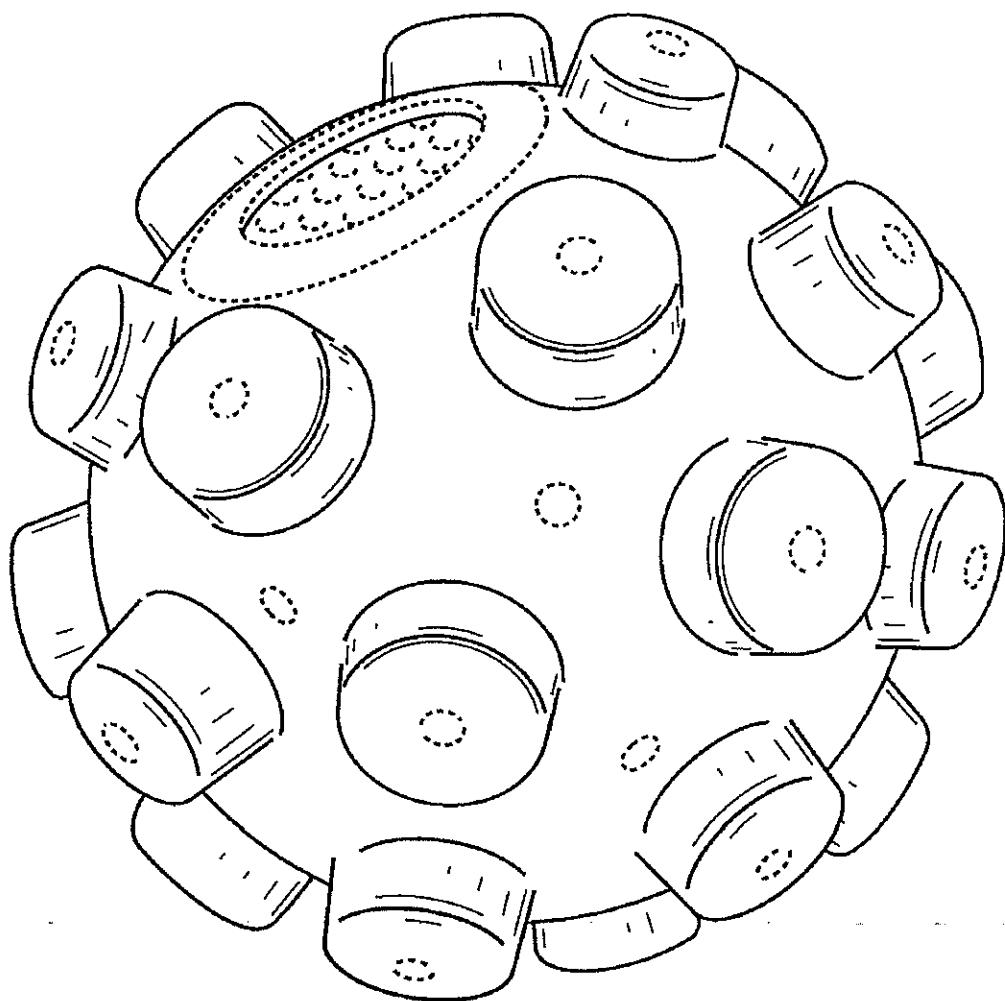


FIG. 4

U.S. Patent

Sep. 22, 2009

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US D600,867 S

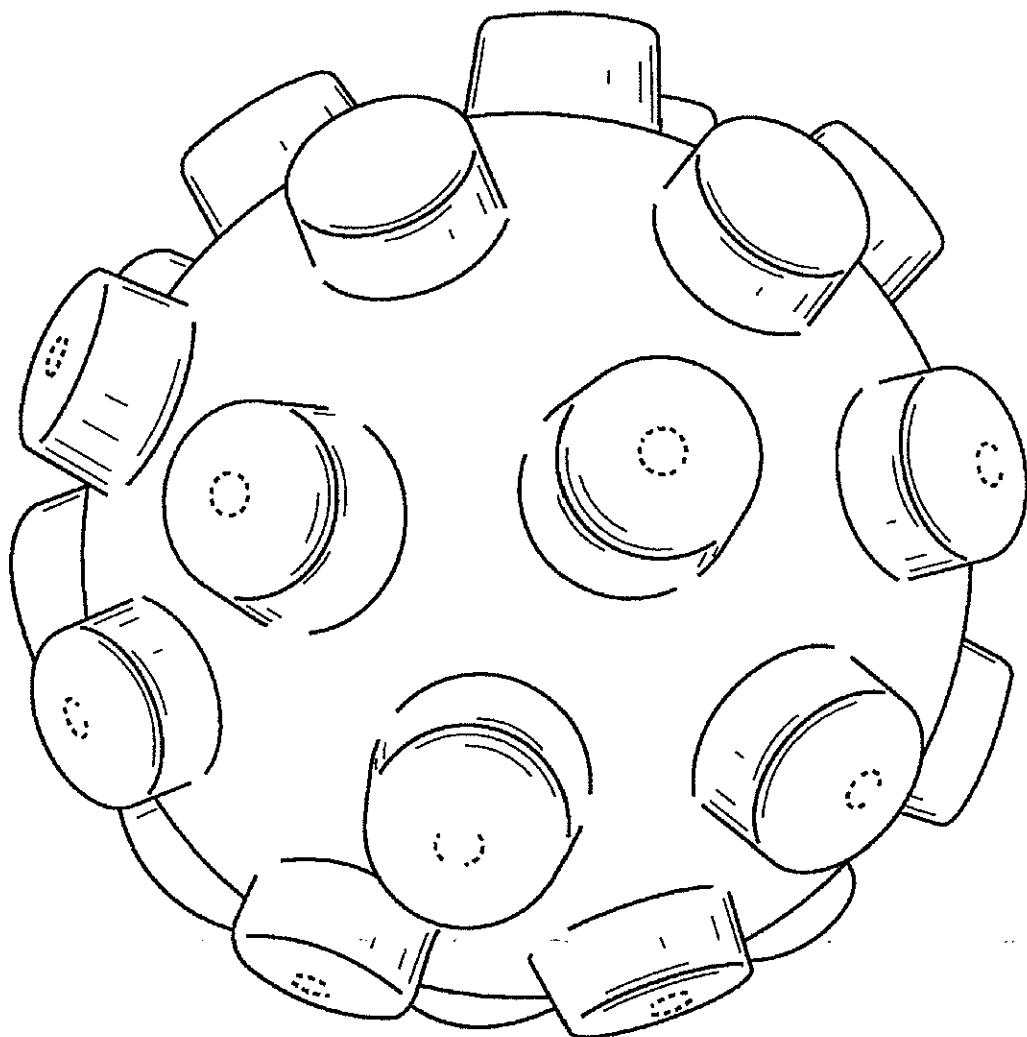


FIG. 5

U.S. Patent

Sep. 22, 2009

Sheet 6 of 6

US D600,867 S

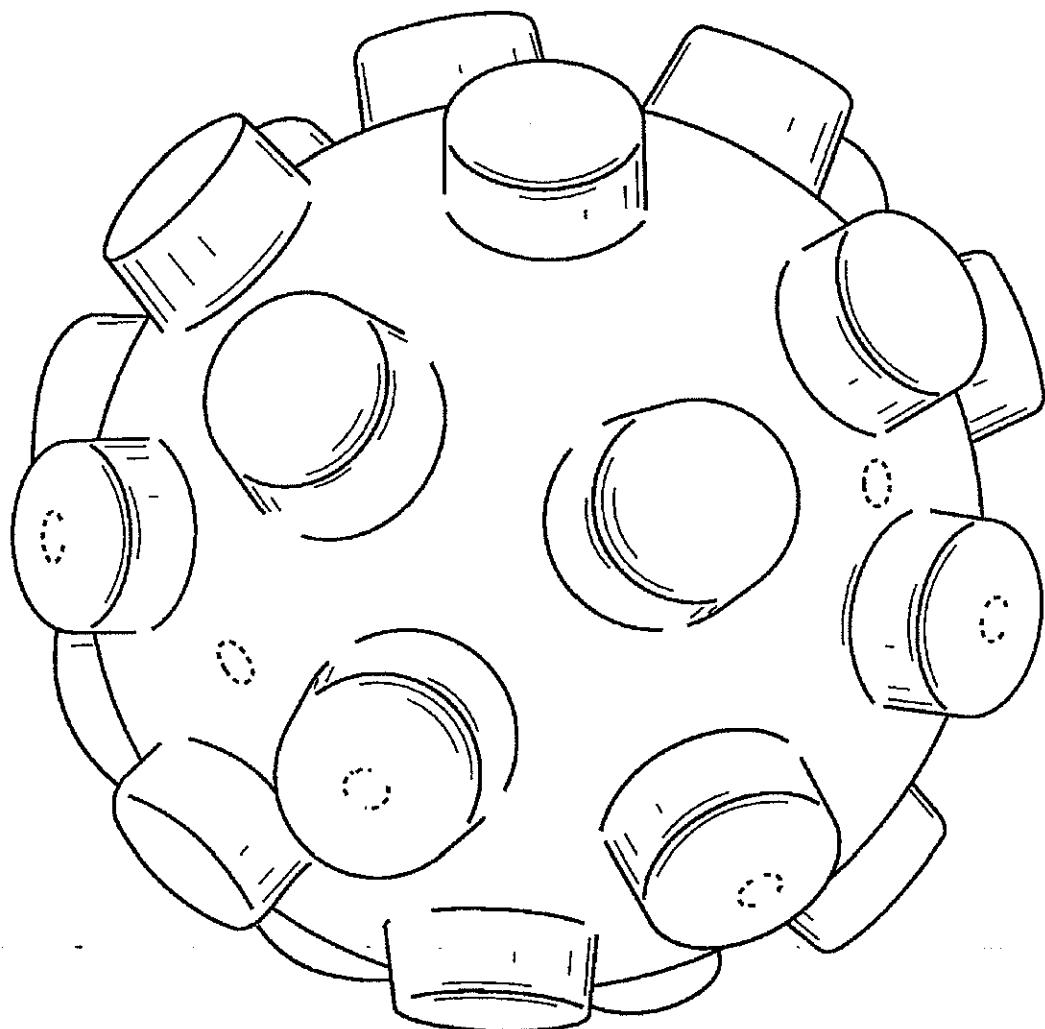


FIG. 6



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MISTER STEAMY

Word Mark	MISTER STEAMY
Goods and Services	IC 020. US 002 013 022 025 032 050. G & S: Non-metal dryer balls sold empty used in clothes-drying machines with clothing to assist in the drying or dewrinkling process. FIRST USE: 20091208. FIRST USE IN COMMERCE: 20091208
Standard Characters Claimed	
Mark Drawing Code	(4) STANDARD CHARACTER MARK
Serial Number	77645164
Filing Date	January 7, 2009
Current Filing Basis	1B
Original Filing Basis	1B
Published for Opposition	April 28, 2009
Owner	(APPLICANT) EDISON NATION, LLC LIMITED LIABILITY COMPANY NORTH CAROLINA 520 Elliot Street Charlotte NORTH CAROLINA 28202
Attorney of Record	C. Christopher Clark
Type of Mark	TRADEMARK
Register	PRINCIPAL
Live/Dead Indicator	LIVE

Int. Cl.: 21

Prior U.S. Cls.: 2, 13, 23, 29, 30, 33, 40, and 50

United States Patent and Trademark Office

Reg. No. 3,607,831

Registered Apr. 14, 2009

TRADEMARK
SUPPLEMENTAL REGISTER

AQUA GLOBES

ALLSTAR MARKETING GROUP, LLC (NEW
YORK LIMITED LIABILITY COMPANY)
4 SKYLINE DRIVE
HAWTHORNE, NY 10532

FOR: PLANT WATERING BULBS OF BLOWN
GLASS, IN CLASS 21 (U.S. CLS. 2, 13, 23, 29, 30, 33, 40
AND 50).

FIRST USE 4-15-2008; IN COMMERCE 4-15-2008.

THE MARK CONSISTS OF STANDARD CHAR-
ACTERS WITHOUT CLAIM TO ANY PARTICULAR
FONT, STYLE, SIZE, OR COLOR.

NO CLAIM IS MADE TO THE EXCLUSIVE
RIGHT TO USE "AQUA", APART FROM THE
MARK AS SHOWN.

SER. NO. 77-285,457, FILED P.R. 9-21-2007; AM. S.R.
3-11-2009.

LINDA E. BLOHM, EXAMINING ATTORNEY



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SNUGGIE

Word Mark	SNUGGIE
Goods and Services	IC 024. US 042 050. G & S: Fleece blankets and throws. FIRST USE: 20081114. FIRST USE IN COMMERCE: 20081114
Standard Characters Claimed	
Mark Drawing Code	(4) STANDARD CHARACTER MARK
Serial Number	77534067
Filing Date	July 29, 2008
Current Filing Basis	1B
Original Filing Basis	1B
Published for Opposition	April 28, 2009
Owner	(APPLICANT) Allstar Marketing Group, LLC LIMITED LIABILITY COMPANY NEW YORK 4 Skyline Drive Hawthorne NEW YORK 10532
Attorney of Record	Adam E. Schwartz
Type of Mark	TRADEMARK
Register	PRINCIPAL
Live/Dead Indicator	LIVE

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PERFECT BROWNIE

Word Mark	PERFECT BROWNIE
Goods and Services	IC 021. US 002 013 023 029 030 033 040 050. G & S: Baking pans. FIRST USE: 20090707. FIRST USE IN COMMERCE: 20090707
Standard Characters Claimed	
Mark Drawing Code	(4) STANDARD CHARACTER MARK
Serial Number	77639755
Filing Date	December 24, 2008
Current Filing Basis	1B
Original Filing Basis	1B
Published for Opposition	November 3, 2009
Owner	(APPLICANT) Allstar Marketing Group, LLC LIMITED LIABILITY COMPANY NEW YORK 4 Skyline Drive Hawthorne NEW YORK 10532
Attorney of Record	Brendan P. McFeely
Disclaimer	NO CLAIM IS MADE TO THE EXCLUSIVE RIGHT TO USE "BROWNIE" APART FROM THE MARK AS SHOWN
Type of Mark	TRADEMARK
Register	PRINCIPAL
Live/Dead Indicator	LIVE

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Exhibit H

United States of America

United States Patent and Trademark Office

BUMPITS

Reg. No. 3,699,679 BIG HAPPIE HAIR, INC. (CALIFORNIA CORPORATION)

Registered Oct. 20, 2009 1165 LOCKHART GULCH
SCOTTS VALLEY, CA 95066

Int. Cl.: 26 FOR: HAIR ACCESSORIES, NAMELY, VOLUMIZING HAIR INSERTS WITH HOOK-LIKE
FEATURE TO HOLD INSERT IN PLACE, IN CLASS 26 (U.S. CLS. 37, 39, 40, 42 AND 50).

TRADEMARK FIRST USE 6-1-2008; IN COMMERCE 6-1-2008.
PRINCIPAL REGISTER

THE MARK CONSISTS OF STANDARD CHARACTERS WITHOUT CLAIM TO ANY PAR-
TICULAR FONT, STYLE, SIZE, OR COLOR.

SN 77-373,535, FILED 1-16-2008.

ALLISON HOLTZ, EXAMINING ATTORNEY



David J. Kappos

Director of the United States Patent and Trademark Office

Int. Cl.: 21

Prior U.S. Cls.: 2, 13, 23, 29, 30, 33, 40 and 50

United States Patent and Trademark Office

Reg. No. 3,367,525

Registered Jan. 15, 2008

TRADEMARK
PRINCIPAL REGISTER

TOPSY TURVY

FELKNOR VENTURES LLC (TENNESSEE LTD
LIAB CO)
9737 COGDILL RD., SUITE 215
KNOXVILLE, TN 37932

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FONT, STYLE, SIZE, OR COLOR.

FOR: PLANTERS FOR FLOWERS AND PLANTS,
IN CLASS 21 (U.S. CLS. 2, 13, 23, 29, 30, 33, 40 AND 50).

SER. NO. 76-676,391, FILED 5-4-2007.

FIRST USE 4-5-2004; IN COMMERCE 4-5-2004.

MARIAM MAHMOUDI, EXAMINING ATTORNEY

From: Saonjay Mirpur - Media Brands Co Limited [mailto:saonjaymirpur@media-brands.com]

Sent: 02 December 2009 08:45

To:

Subject: NEW SNUGGIE FOR COUPLES

Hi Guys,

Here is our brand new product ; This is not Allstar product, this is Media Brands product/idea

We just got ready with the product this week

We believe this is an excellent next generation for 2010 and will break all sales record

Would you be interested?

Sincerely,

Saonjay Mirpur

CEO

Media Brands Co Limited

www.media-brands.com



SnugME

MEDIA Brands

comfort sleeved blanket

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The SnugME Blanket keeps you totally warm and gives you the freedom to use your hands. Work the remote, use your laptop or do some reading in total warmth and comfort!

perfect
for men &
women



The SnugME Blanket is made with super soft, luxurious fleece with roomy, sleeves that let you do what you want while still being totally wrapped in warmth

--- On Mon, 11/1/10, VIKKI - Media Brands Co Limited <vikki@media-brands.com> wrote:

From: VIKKI - Media Brands Co Limited <vikki@media-brands.com>
Subject: RE: Hello Vikki / Can you provide the details as to the polyester blanket
Snuggies
To:
Date: Monday, 11 January, 2010, 10:50 AM

Dear Muhammed,

It was a pleasure to meet you as well, though for a very short time, next time you come we will have a very good meeting. Please see item details as below

Item : Snuggie
Price : \$2.20
MOQ : 5000 pcs
FOB : Ningbo
Colours : Burgundy/Blue/Pink/Green (1250 pcs each)
Delivery : 30 days
Packing : Colour Box

I look forward to receiving your order on this item first should you need more details please do not hesitate to contact. Also see attached catalogue

Wishing you all a very successful 2010!

Best Regards,

Vikki

Media Brands Co Limited

15F Kam Wing Commercial Bldg.,
28-30 Minden Avenue, Tsim Sha Tsui,
Kowloon, Hong Kong
T: (852) 2369 9709 F: (852) 2369 9896
www.media-brands.com
www.de-egg.com



Do you really need to print this email? Consider "going green" conservation initiatives with us and add this to your email signature

[home](#) [about us](#)**About Us**[See our Company Profile](#)**Manufacturer's of As Seen On TV Products**

Media Brands is a Canadian owned Hong Kong based company established in 1992. We are a global company that specializes in OEM contract manufacturing of innovative products, product development and international trade

Our cross-functional team possesses unparalleled talents in product design, engineering, manufacturing and marketing. Our group specializes in being industrial leaders in the development of innovative products, for both private branding and OEM customers. We also utilize our strong infrastructure for competitive product sourcing.

Our extensive manufacturing facilities allows us to manufacture a wide range of products in these diverse fields:

Toys / Health & Beauty / Household / Kitchenware / Fitness & Well Being / Pet Products / Pest Control / Consumer Electronics

Our passion for innovation fuels the imagination of our people to define the future. We do not dream up what kind of consumer products will be hot the next season, but for the next five seasons after to come. We have enjoyed a decade of sustained growth as a result, because of our ability to identify niche consumer markets to apply our design and development capabilities.

Keeping pace with dynamic global consumerism, we will continue to reinforce our position by strengthening ties with strategic partners and introducing inspiring products that incorporate the latest technologies, making this first decade the foundation for even greater achievements to come.

Partner with us and you will benefit from our business expertise, reputation and aggregate buying power. Media Brands creates an environment which will give you competitive edge and an advantage into futurizing your lifestyle.

[Offline](#)**Company Profile****Basic Information**

Authenticated and Verified.
[Click here](#) for more third-party Authenticated and Verified information about this company.

Company Name:	Media Brands Co., Ltd.
Business Type:	Manufacturer, Trading Company
Product/Service (We Sell):	As Seen On TV,Slap Chap,Smooth Legs,Bumpits,Shoes under,Strap Perfect,Aqua Globes,Snuggie,Shamwow,Quick Chop,Xtreme Bra,EZ Combs,Kitchen,Pest Control,Pet Products,Housewares,Home Appliances,Beauty Equipments,Personal Care,Delux SPA
Registered Address:	Flat/Rm A, 15/F Kam Wing Commercial Bldg, 28-30 Minden Avenue, Tsimshatsui, Hong Kong
Company Website URL:	http://www.media-brands.com

Ownership & Capital

Legal Representative/Business Owner: null null

Trade & Market

Main Markets

- North America
- South America
- Eastern Europe
- Southeast Asia
- Oceania

[Mid East](#)
[Western Europe](#)[search our products](#) **Factory Information**[Contract Manufacturing](#)[OEM Service Offered](#) [Design Service Offered](#) [Buyer Label Offered](#)**Company Profile**[Trade Shows](#)**Send your message to this supplier**

Enter your message here and then click Send

Mr. VIKKI MANTRI

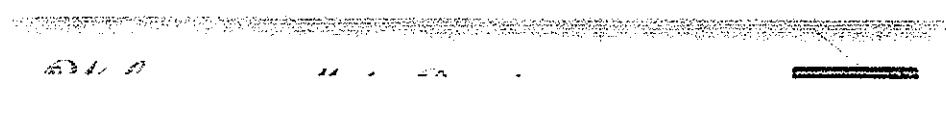
Enter between 20 to 3,000 characters, English only.

[Change](#)**Send****Company Info**Media Brands Co., Ltd.
[Hong Kong]
[Verified Member]Country/Region : Hong Kong Business Type: Manufacturer,
Trading Company

Online Postings: Products[61]

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Manufacturer's of As Seen On TV Products

Media Brands is a Canadian owned Hong Kong based company established in 1992. We are a global company that specializes in OEM contract manufacturing of innovative products, product development and

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[Online](#)

Product Showcase

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Slap Chop food chopper as seen on tv



Smooth Legs hair remover system as seen on tv



microsmores as seen on tv



Wow Containers As Seen On TV



Topsy Turvy tomato planter as seen on tv



Salad Jiggles easy salad food storage container



Toot Bandit As Seen On TV

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New Products

[See more](#)



Ceramic Grate Plate as seen on tv grating plate



Plastic Bag Holder



Dog Aids



Heatbites



Soda caps attractive caps for soda cans as seen on tv



Tv Blanket as seen on tv super soft fleecy



Snugge for Dogs As Seen On TV Soft Fleecy Snugge Blanket



Cleavage control strapless strapless bra as seen on tv



Perfect Browning Pan As Seen On TV



Snugge for Pets As Seen On TV Soft Fleecy Snugge Blanket

Company Profile

[More](#)

Basic Information

Company Name:

Media Brands Co., Ltd. 

Business Type:

Manufacturer, Trading Company

From: marketing@media-brands.com [mailto:marketing@media-brands.com]

Sent: Wednesday, February 10, 2010 7:06 AM

To:

Subject: ASOTV - 3 Hot Items!!!

Dear Buyers,

Media Brands presenting you with the **HOTTEST 3 ITEMS** from the AS SEEN ON TV industry for the beginning of 2010! These revolutionary items are creating a huge buzz in every market since they've been introduced. Each product is driving success on the earlier track record of successfully proven products in recent history. Today they are introduced with a new face, with an additional feature and with a new identity to meet daily needs of an individual. Hereby we present **Mister Steamy, Emery Cat & Kinght Hawk Pen**

MASTER STORY

New Dryer balls with the power of steam - turns your dryer into a wrinkle releasing machine



**MISTER
STEAMY**



**EMERY
CAT**

AS SEEN ON
TV

smart pen with a
magnifying glass
& a light



KINGST KOMIKER

EMERGENCE

Ultimate scratching board for your cat to hone its claws & play all day long!

View video presentations on these products as a reference from the below links.

Mister Steamy : www.mistersteamy.com

Emery Cat : www.emerycat.com

Knight Hawk Pen : www.kighthawkpen.com

Also view their individual catalogues attached, should you need more details on price, packing & deliveries please reply to this mail today! We look forward to receiving your enquiries and thereby consolidate business deals. Have a great day!

STEAMER

MEDIA Brands

BALLS*

Steaming 'dryer balls'

INSTANT **TV**

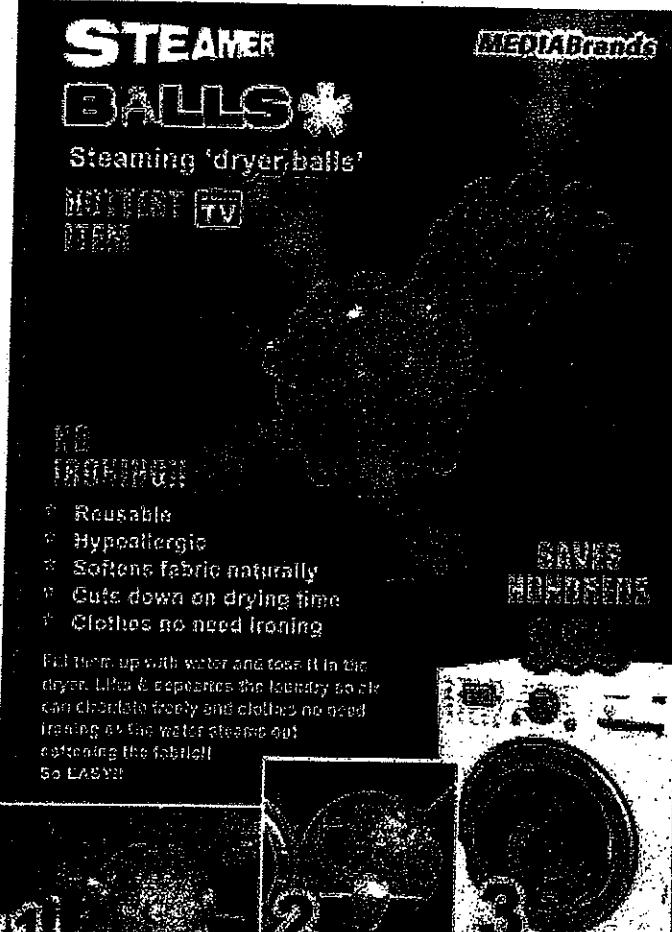
ITEMS

NO
PROBLEMS

• Reusable
• Hypoallergenic
• Softens fabric naturally
• Cut down on drying time
• Clothes no need Ironing

Fill them up with water and toss it in the dryer. Balls & separates the laundry so clothes can chafe freely and clothes no need Ironing as the water steams out softening the fabric!
So EASY!

GRANDE
GARDEN





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Media Brands Co., Ltd.

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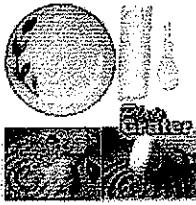
Health & Beauty, Household, Kitchen and more.

Select to

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items per

-  **Ceramic Grater Plater as seen on tv grating plate**
Ceramic Grater Plater the ultimate grater plate used for grating garlic, carrot, cheese, and more
Serve in the same plate
-  **notebook buffer**
notebook buffer pads eliminates heat from your laptop, notebook and does not allows to pass if your thighs. comfortable
-  **Blo & Go**
Blo & Go as seen on tv hot hair dryer holder, Get professional results like salon, Faster & Easier use at home, office
-  **Hairbrush**
bendi brush as seen on tv styling brush and a roller 2in1, amazingly hot product equipped with travel clip to easy carry
- Snap caps attractive caps for soda cans as seen on tv**

Snap caps attractive caps for soda cans as seen on tv, just fit it on your cans and turn them into drinking bottle

 **TV blanket snuggie super soft fleece**

TV Blanket snuggie super soft fleece with sleeves. The most comfortable blanket that keeps you warm & cosy

 **Snuggie for Dogs As Seen On TV Soft Fleece Sleeved Blanket**

Snuggie for dogs As Seen On TV Super Soft Fleece TV Blanket with sleeves. The most comfortable blanket that keeps your pet warm

 **Cleavage control clip bra strap clips as seen on tv**

Cleavage control Bra Strap Clippers - The ultimate cleavage control bra clips as seen on tv

 **Perfect Brownie Pan As Seen On TV**

Perfect Brownie Pan As Seen On TV - perfect brownie pan for your family to make easy brownies serve easily without mess

 **Salad Jiggles easy salad food storage container**

Salad Jiggles Salad Storage container with a separate storage for dressing, also equipped with

 **Snuggie for Pets As Seen On TV Soft Fleece Sleeved Blanket**

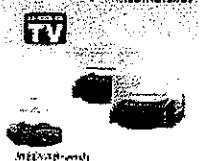
Snuggie for Pets As Seen On TV Super Soft Fleece TV Blanket with sleeves. The most comfortable blanket that keeps your pet warm

Snuggie soft fleece sleeved blanket as seen on tv
Snuggie Soft Fleece as seen on TV Blanket with sleeves. The most comfortable blanket that keeps you warm & cosy

 Grater Plater as seen on tv ceramic plate
Grater Plater As Seen On TV the most exciting grater plate, silicone garlic peeler & collecting bowl set that dazzles your kitchen

 Wow Containers As Seen On TV
Wow Containers As Seen On TV - Interchangeable mix and match storage system. Every container has a lid and every lid is a container

 Tool Bandit As Seen On TV
Tool Bandit As Seen on TV a must have tool gadget that securely holds all your tools on your arm so that you don't have to reach

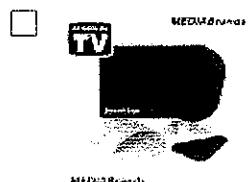
 microsmores as seen on tv
Microsmores as seen on tv the easiest way to make smores in your microwave in just 6 seconds. Make your favourite combination

 Pedi Pistol As Seen On TV
Pedi Pistol As Seen On TV the easiest way to pedicure without bending or stressing your back. A comfortable and unique product

 Perfect Brownie As Seen On TV
Perfect Brownie As Seen On TV - The perfect brownie pan for your family to make easy brownies. Serve easily without mess

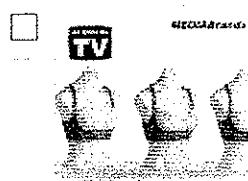
Sheer Skin hair remover as seen on tv

Sheer Skin Smooth Legs Smooth Away - Easiest Hair Removing Formula As Seen On TV the best hair remover so far



Smooth Away

Smooth Away Sheer Skin Smooth Legs - Easiest Hair Removing Formula As Seen On TV the best hair remover so far. Smooth away your



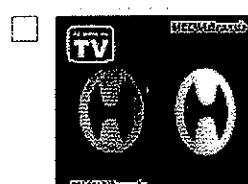
Chic Shaper beauty bra as seen on tv

Chic Shaper Xtreme Bra as seen on tv, Ultimate & Natural Cleavage Enhancer. A great support perfect posture



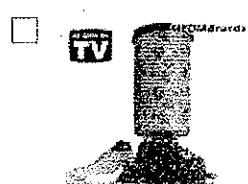
Onion chopper

Food Chopper, Onion Chopper Finest Manual Kitchen Chopper - Easiest to use



Strap perfect

Strap perfect Bra Strap Clippers - The ultimate cleavage control bra clip to hide bra straps under dress



Topsy Turvy tomato planter as seen on tv

Topsy Turvy - As Seen On TV tomato planter, Now plant your tomatoes, strawberry & vegetables upside down at your own convenience



Point N Paint painting system as seen on tv

Point N Paint As Seen On TV item paints entire room in less than an hour! is the easy-to-use, revolutionary system that lets you glide

 safety grip handle

The Safety Handle Grip AS SEEN ON TV is very easy to install portable device that fits any tub shower and installs instantly

 TOASTA BAG

Toastabag lets you create your favourite toasted sandwich in half the time and with no mess. A on TV taostabag are easiest

 Tomato Planter topsy turvy as seen on tv

Tomato Planter - As Seen On TV Topsy N Turvy, Now plant your tomatoes, strawberry & veget upside down at your own convenien

 bumpits hair volumizer as seen on tv

Bumpits - Instant Hair Volumizer. The bumpits add instant volume to your hair like you have jus stepped out of a salon!

 tv products

AS SEEN ON TV products offered at best prices with premium quality. Best as seen on tv prod

 Touch N Brush toothpaste dispenser as seen on tv

Automatic Tooth Paste Dispenser - No Batteries, No Electricity

Meat Tenderizer

NEW Automatic Battery Operated Meat Tenderizer

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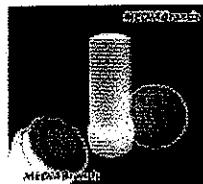
Health & Beauty, Household, Kitchen and more.

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 [pedi mate](#)

Pedi Mate 18PCS set - A complete foot care pedicure system as seen on tv, pedi mate 18pcs set

 [Callus Remover](#)

Automatic Callus Remover, Battery Operated Callus and dead skin remover

 [Skin Care Unit](#)

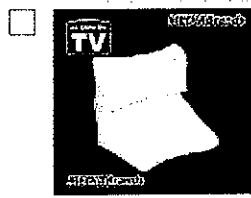
A 3 in 1 personalized skin care & health care unit that features callus remover, mini cellulite & p cleanser attachment

 [Pop up mirror](#)

POP UP MIRROR - LED lighted two sided pocket mirror. Mirror pops out on release with auto glow of LED lights. Dual sided

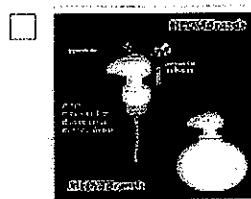
[Pet Vac](#)

PET VAC - Hairbrush for your pet. A unique hair brush that attaches to any standard vacuum c so that all the dead hair is



Perfect Pillow

Perfect Position Pillow provides unmatched comfort while you sleep, watch TV, or Read. Comp supportive dual section pil



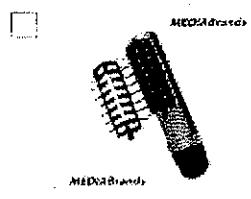
Musical Soap Dispenser

Musical Soap Dispenser - Plays light music & lyrics 'this is the way we wash our hands, wash c hands, wash our hands . . .



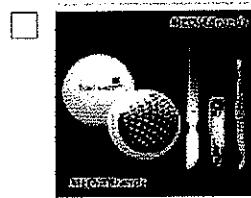
LIQUI SEW

Dont' just mend it, repair fabrics permanently. Liqui Sew not only bonds permanently but the bc are also machine washable



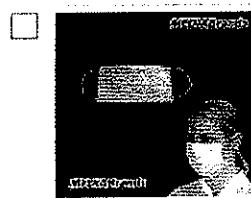
hair brush

A professional laser hair brush equipped with three features of laser, ionic & massager with removable bristles for easy clean



Foot Care Pro

Dead skin & callus remover along with a professional pedicure set to keep your nails beautiful & trendy



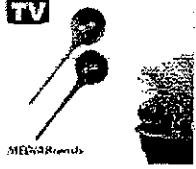
Face Mask

Protect everyone from spreading the deadly virus like SWINE FLU by wearing a protective face eliminating all risks

Magic Light Pen
Magic Draw Light Pen- The pen that writes with a light. This magical pen also writes in the dark well as day time

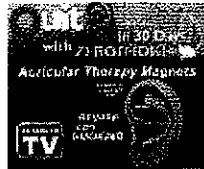
Dehumidifying Egg

Dehumidifying Egg- The all natural way to dehumidify your place without any need of electrical or batteries

Aqua Globes plant watering system as seen on tv

Aqua Globe is a simple and attractive way to keep plants perfectly watered all the times. Hand Glass Globes water plants

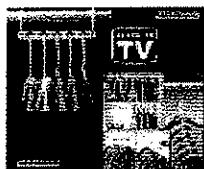
ABFLYER

Abflyer - The most easiest way to get your ABS in the perfect shape everyone wants. Glide the from FLAB TO AB

ZEROSMOKE

Zerosmoke uses two biomagnets to create a precise pressure point on the outer ear. Auricular therapy MAGNETS

Egg Genie

With the Egg Genie you can hard boil, medium boil or soft boil eggs in just minutes. The Egg G also has a light indicator

Wonder Hangers amazing hanger set as seen on tv

Wonder Hangers as seen on tv Instantly triple your closet space with the amazing Wonder Han

All Sound hearing aid

Compact Personal Sound Amplifier that turns ordinary hearing into extra ordinary hearing

 NEONbrands **Mighty Mendit**

Mighty Mendit - Super Flexible Bonding for all FABRICS



NEONbrands

 NEONbrands **Strap Perfect bra strap clippers as seen on tv**

Strap perfect Bra Strap Clippers - The ultimate cleavage control bra clip to hide bra straps under dress



NEONbrands

 NEONbrands **Micro Egg**

Microwave Egg Boiler - Instantly boils egg in 30 seconds



NEONbrands

 NEONbrands **Grill Wave**

Grill Wave As Seen On TV Dual Side Microwave Grilling Plates. Now grill & sear in your own microwave



 NEONbrands **Food chopper**

Finest Manual Kitchen Chopper - Easiest to use



 NEONbrands **Pizza Dome maker**

Perfect Pizza right on your dinner table



  [Xtreme Bra cleavage enhancer as seen on tv](#)
Xtreme Bra, Chic Shaper as seen on tv, Ultimate & Natural Cleavage Enhancer. A great support for perfect posture

  [Smooth Legs hair remover system as seen on tv](#)
Smooth Legs Sheer Skin Smooth Away - Easiest Hair Removing Formula As Seen On TV the best hair remover so far

  [Slap Chop food chopper as seen on tv](#)
Slap chop the amazing as seen on tv vegetable chopper that works when you slap the plunger down. Slap Chop

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